

## 1. Identification

<b>Product identifier</b>	<b>Oatey Clear or Purple Primer Cleaner</b>	
<b>Other means of identification</b>		
<b>SDS number</b>	1401E	
<b>Synonyms</b>	Part Numbers: 30780, 30783, 30796, 30806, 30768	
<b>Recommended use</b>	Joining PVC Pipes	
<b>Recommended restrictions</b>	None known.	
<b>Manufacturer/Importer/Supplier/Distributor information</b>		
<b>Company name</b>	Oatey Co.	
<b>Address</b>	4700 West 160th Street	
<b>Telephone</b>	216-267-7100	Outside US 703-527-3887
<b>E-mail</b>	info@oatey.com	
<b>Contact person</b>	MSDS Coordinator	
<b>Emergency phone number</b>	First Aid 877-740-5015	Chemtrec 800-424-9300

## 2. Hazard(s) identification

<b>Physical hazards</b>	Flammable Liquids	Category 2
<b>Health Hazards</b>	Serious eye damage/eye irritation	Category 2A
	Specific Target Organ Toxicity, Single Exposure	Category 3 respiratory tract irritation
	Specific Target Organ Toxicity, Single Exposure	Category 3 narcotic effects
	Aspiration hazard	Category 1
<b>OSHA defined hazards</b>	Not classified.	

### Label elements



<b>Signal word</b>	Danger
<b>Hazard statement</b>	Highly flammable liquid and vapor. May be fatal if swallowed and enters airways. Causes serious eye irritation. May cause respiratory irritation. May cause drowsiness or dizziness.
<b>Precautionary statement</b>	
<b>Prevention</b>	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Avoid breathing mist or vapor. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves/eye protection/face protection.
<b>Response</b>	If swallowed: Immediately call a poison center/doctor. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a poison center/doctor if you feel unwell. Do NOT induce vomiting. If eye irritation persists: Get medical advice/attention. In case of fire: Use appropriate media to extinguish.
<b>Storage</b>	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
<b>Disposal</b>	Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Hazard(s) not otherwise classified (HNOC)</b>	Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	CAS number	%
Acetone	67-64-1	60-100
Cyclohexanone	108-94-1	1-5

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell.
<b>Skin contact</b>	Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
<b>Most important symptoms/effects, acute and delayed</b>	May cause drowsiness and dizziness. Headache. Nausea, vomiting. Irritation of nose and throat. Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
<b>General information</b>	Take off all contaminated clothing immediately. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Alcohol resistant foam. Water fog. Dry chemical powder. Carbon dioxide (CO2).
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
<b>Fire fighting equipment/instructions</b>	In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.
<b>General fire hazards</b>	Highly flammable liquid and vapor.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Keep out of low areas. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**

Avoid discharge into drains, water courses or onto the ground.

**7. Handling and storage****Precautions for safe handling**

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid breathing mist or vapor. Avoid contact with eyes. Avoid prolonged exposure. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Store away from incompatible materials (see Section 10 of the SDS).

**8. Exposure controls/personal protection****Occupational exposure limits****US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

Components	Type	Value
Acetone (CAS 67-64-1)	PEL	2400 mg/m3 1000 ppm
Cyclohexanone (CAS 108-94-1)	PEL	200 mg/m3 50 ppm

**US. ACGIH Threshold Limit Values**

Components	Type	Value
Acetone (CAS 67-64-1)	STEL	750 ppm
	TWA	500 ppm
Cyclohexanone (CAS 108-94-1)	STEL	50 ppm
	TWA	20 ppm

**US. NIOSH: Pocket Guide to Chemical Hazards**

Components	Type	Value
Acetone (CAS 67-64-1)	TWA	590 mg/m3 250 ppm
Cyclohexanone (CAS 108-94-1)	TWA	100 mg/m3 25 ppm

**Biological limit values****ACGIH Biological Exposure Indices**

Components	Value	Determinant	Specimen	Sampling Time
Acetone (CAS 67-64-1)	50 mg/l	Acetone	Urine	*
Cyclohexanone (CAS 108-94-1)	80 mg/l	1,2-Cyclohexanediol, with hydrolysis	Urine	*

## ACGIH Biological Exposure Indices

Components	Value	Determinant	Specimen	Sampling Time
	8 mg/l	Cyclohexanol, with hydrolysis	Urine	*

\* - For sampling details, please see the source document.

### Exposure guidelines

#### US - California OELs: Skin designation

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

#### US - Minnesota Haz Subs: Skin designation applies

Cyclohexanone (CAS 108-94-1)

Skin designation applies.

#### US - Tennessee OELs: Skin designation

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

#### US ACGIH Threshold Limit Values: Skin designation

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

#### US. NIOSH: Pocket Guide to Chemical Hazards

Cyclohexanone (CAS 108-94-1)

Can be absorbed through the skin.

### Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles).

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves.

##### Other

Wear suitable protective clothing.

#### Respiratory protection

Use a positive-pressure air-supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air-purifying respirators may not provide adequate protection. If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

Translucent.

#### Physical state

Liquid.

#### Form

Liquid.

#### Color

Clear. Purple

### Odor

Solvent.

### Odor threshold

Not available.

### pH

Not available.

### Melting point/freezing point

Not available.

### Initial boiling point and boiling range

133 °F (56.11 °C)

### Flash point

-4.0 °F (-20.0 °C)

### Evaporation rate

Not available.

### Flammability (solid, gas)

Not available.

### Upper/lower flammability or explosive limits

#### Flammability limit - lower (%)

Not available.

#### Flammability limit - upper (%)

Not available.

<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.
<b>Vapor pressure</b>	145 mm Hg @ 20 C
<b>Vapor density</b>	2.5
<b>Relative density</b>	0.79
<b>Solubility(ies)</b>	
<b>Solubility (water)</b>	Not available.
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	< 10 cP
<b>Other information</b>	
<b>VOC (Weight %)</b>	< 25 g/l SQACMD Method 24

## 10. Stability and reactivity

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Acids.
<b>Hazardous decomposition products</b>	No hazardous decomposition products are known.

## 11. Toxicological information

### Information on likely routes of exposure

<b>Inhalation</b>	May be fatal if swallowed and enters airways. Vapors have a narcotic effect and may cause headache, fatigue, dizziness and nausea. May cause drowsiness and dizziness. May cause irritation to the respiratory system. Prolonged inhalation may be harmful.
<b>Skin contact</b>	No adverse effects due to skin contact are expected.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	May be fatal if swallowed and enters airways.

**Symptoms related to the physical, chemical and toxicological characteristics** May cause drowsiness and dizziness. Headache. Nausea, vomiting. Irritation of nose and throat. Aspiration may cause pulmonary edema and pneumonitis. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. May cause respiratory irritation.

### Information on toxicological effects

**Acute toxicity** May be fatal if swallowed and enters airways. Narcotic effects. May cause respiratory irritation.

<b>Components</b>	<b>Species</b>	<b>Test Results</b>
Acetone (CAS 67-64-1)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	20 ml/kg
<i>Inhalation</i>		
LC50	Rat	50 mg/l, 8 Hours
<i>Oral</i>		
LD50	Rat	5800 mg/kg
Cyclohexanone (CAS 108-94-1)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	948 mg/kg

Components	Species	Test Results
<i>Inhalation</i> LC50	Rat	8000 ppm, 4 hours > 6.2 mg/l, 4 Hours
<i>Oral</i> LD50	Rat	1620 mg/kg 1540 mg/kg

\* Estimates for product may be based on additional component data not shown.

<b>Skin corrosion/irritation</b>	Prolonged skin contact may cause temporary irritation. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.
<b>Serious eye damage/eye irritation</b>	Causes serious eye irritation.
<b>Respiratory or skin sensitization</b>	
<b>Respiratory sensitization</b>	Not available.
<b>Skin sensitization</b>	This product is not expected to cause skin sensitization.
<b>Germ cell mutagenicity</b>	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
<b>Carcinogenicity</b>	This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.
<b>IARC Monographs. Overall Evaluation of Carcinogenicity</b>	
Cyclohexanone (CAS 108-94-1)	3 Not classifiable as to carcinogenicity to humans.
<b>OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)</b>	
Not listed.	
<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	May cause respiratory irritation. May cause drowsiness and dizziness.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	May be fatal if swallowed and enters airways.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
Acetone (CAS 67-64-1)		
<b>Aquatic</b>		
Fish	LC50	Fathead minnow ( <i>Pimephales promelas</i> ) > 100 mg/l, 96 hours
Cyclohexanone (CAS 108-94-1)		
<b>Aquatic</b>		
Fish	LC50	Fathead minnow ( <i>Pimephales promelas</i> ) 481 - 578 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

<b>Persistence and degradability</b>	No data is available on the degradability of this product.
<b>Bioaccumulative potential</b>	No data available.
<b>Partition coefficient n-octanol / water (log Kow)</b>	
Acetone (CAS 67-64-1)	-0.24
Cyclohexanone (CAS 108-94-1)	0.81
<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.  
**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**US RCRA Hazardous Waste U List: Reference**

Acetone (CAS 67-64-1) U002  
Cyclohexanone (CAS 108-94-1) U057

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied.

**14. Transport information**

**DOT**

**UN number** UN1993  
**UN proper shipping name** Flammable liquids, n.o.s. (Acetone RQ = 5128 LBS)  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Label(s)** 3  
**Packing group** II  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.  
**Special provisions** IB2, T7, TP1, TP8, TP28  
**Packaging exceptions** 150  
**Packaging non bulk** 202  
**Packaging bulk** 242

**IATA**

**UN number** UN1993  
**UN proper shipping name** Flammable liquid, n.o.s (Acetone)  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Packing group** II  
**Environmental hazards** No.  
**ERG Code** 3H  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**IMDG**

**UN number** UN1993  
**UN proper shipping name** FLAMMABLE LIQUID, N.O.S (Acetone)  
**Transport hazard class(es)**  
**Class** 3  
**Subsidiary risk** -  
**Packing group** II  
**Environmental hazards**  
**Marine pollutant** No.  
**EmS** F-E, S-E  
**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

**15. Regulatory information**

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

**TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)**

Not regulated.

**OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**CERCLA Hazardous Substance List (40 CFR 302.4)**

Acetone (CAS 67-64-1)	LISTED
Cyclohexanone (CAS 108-94-1)	LISTED

**Superfund Amendments and Reauthorization Act of 1986 (SARA)**

<b>Hazard categories</b>	Immediate Hazard - Yes
	Delayed Hazard - No
	Fire Hazard - Yes
	Pressure Hazard - No
	Reactivity Hazard - No

**SARA 302 Extremely hazardous substance**

Not listed.

<b>SARA 311/312 Hazardous chemical</b>	No
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**SARA 313 (TRI reporting)**

Not regulated.

**Other federal regulations****Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

**Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**

Not regulated.

<b>Safe Drinking Water Act (SDWA)</b>	Not regulated.
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**Drug Enforcement Administration (DEA). List 2, Essential Chemicals (21 CFR 1310.02(b) and 1310.04(f)(2) and Chemical Code Number**

Acetone (CAS 67-64-1)	6532
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**Drug Enforcement Administration (DEA). List 1 & 2 Exempt Chemical Mixtures (21 CFR 1310.12(c))**

Acetone (CAS 67-64-1)	35 %WV
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**DEA Exempt Chemical Mixtures Code Number**

Acetone (CAS 67-64-1)	6532
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**US state regulations****US. Massachusetts RTK - Substance List**

Acetone (CAS 67-64-1)
Cyclohexanone (CAS 108-94-1)

**US. New Jersey Worker and Community Right-to-Know Act**

Acetone (CAS 67-64-1)
Cyclohexanone (CAS 108-94-1)

**US. Pennsylvania Worker and Community Right-to-Know Law**

Acetone (CAS 67-64-1)
Cyclohexanone (CAS 108-94-1)

**US. Rhode Island RTK**

Acetone (CAS 67-64-1)
Cyclohexanone (CAS 108-94-1)

**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**US - California Proposition 65 - Carcinogens & Reproductive Toxicity (CRT): Listed substance**

Not listed.

**International Inventories**

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No



Country(s) or region	Inventory name	On inventory (yes/no)*
Japan	Inventory of Existing and New Chemical Substances (ENCS)	Yes
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s).

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

## 16. Other information, including date of preparation or last revision

**Issue date** 22-September-2014

**Revision date** -

**Version #** 01

**HMIS® ratings**  
 Health: 2  
 Flammability: 3  
 Physical hazard: 0

**Disclaimer** Oatey Co. cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.