

SAFETY DATA SHEET



Opteon™ R-1234yf Automotive Refrigerant with Leak Stop

Version	Revision Date:	SDS Number:	Date of last issue: 04.11.2024
1.1	05.03.2025	11458964-00002	Date of first issue: 04.11.2024

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Opteon™ R-1234yf Automotive Refrigerant with Leak Stop

SDS-Identcode : 130000150084

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19801 United States of America (USA)

Telephone : 55 5125 4907 in D.F. and metropolitan area - 800 737 5623
inside the Republic.

Emergency telephone : (ANIQ - SETIQ) 55 5559 1588 in CDMX and metropolitan
area; 800 002 1400 inside the Republic.

E-mail address : sds-support@chemours.com

Recommended use of the chemical and restrictions on use

Recommended use : Automotive

Restrictions on use : Consumer filling of mobile air conditioning units.

SECTION 2. HAZARDS IDENTIFICATION


GHS Classification

Flammable gases : Category 1

Gases under pressure : Liquefied gas

GHS label elements

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H220 Extremely flammable gas.
H280 Contains gas under pressure; may explode if heated.

Precautionary Statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames
and other ignition sources. No smoking.
Response:

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P377 Leaking gas fire: Do not extinguish, unless leak can be stopped safely.

P381 In case of leakage, eliminate all ignition sources.

Storage:

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Other hazards

Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

May displace oxygen and cause rapid suffocation.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
2,3,3,3-Tetrafluoropropene#	754-12-1	>= 90 -<= 100

Voluntarily-disclosed substance

SECTION 4. FIRST AID MEASURES

- | | |
|-------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| General advice | : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice. |
| If inhaled | : If inhaled, remove to fresh air.
If not breathing, give artificial respiration.
If breathing is difficult, give oxygen.
Get medical attention immediately. |
| In case of skin contact | : Thaw frosted parts with lukewarm water. Do not rub affected area.
Get medical attention immediately. |
| In case of eye contact | : Get medical attention immediately. |
| If swallowed | : Ingestion is not considered a potential route of exposure. |
| Most important symptoms and effects, both acute and delayed | : May cause cardiac arrhythmia.
Other symptoms potentially related to misuse or inhalation abuse are
Cardiac sensitization
Anaesthetic effects
Light-headedness
Dizziness
confusion |

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Lack of coordination
Drowsiness
Unconsciousness
Gas reduces oxygen available for breathing.
Contact with liquid or refrigerated gas can cause cold burns and frostbite.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : None known.

Specific hazards during fire fighting : Vapors may form flammable mixture with air
Exposure to combustion products may be a hazard to health.
If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products : Hydrogen fluoride
Fluorine compounds
Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Fight fire remotely due to the risk of explosion.
Use water spray to cool unopened containers.
Leaking gas fire: Do not extinguish, unless leak can be stopped safely.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

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| Personal precautions, protective equipment and emergency procedures | : Evacuate personnel to safe areas.
Only trained personnel should re-enter the area.
Remove all sources of ignition.
Avoid skin contact with leaking liquid (danger of frostbite).
Ventilate the area.
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8). |
| Environmental precautions | : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Retain and dispose of contaminated wash water. |
| Methods and materials for containment and cleaning up | : Ventilate the area.
Non-sparking tools should be used.
Suppress (knock down) gases/vapors/mists with a water spray jet.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements. |

SECTION 7. HANDLING AND STORAGE

- | | |
|-------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Technical measures | : Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty. |
| Local/Total ventilation | : If sufficient ventilation is unavailable, use with local exhaust ventilation.
If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation. |
| Advice on safe handling | : Avoid breathing gas.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Keep container tightly closed.
Wear cold insulating gloves/ face shield/ eye protection.
Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point.
Prevent backflow into the gas tank.
Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.
Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems.
Close valve after each use and when empty. Do NOT change or force fit connections.
Prevent the intrusion of water into the gas tank. |

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Never attempt to lift cylinder by its cap.
Do not drag, slide or roll cylinders.
Use a suitable hand truck for cylinder movement.
Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

Conditions for safe storage : Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.
Separate full containers from empty containers.
Do not store near combustible materials.
Avoid area where salt or other corrosive materials are present.
Keep in properly labeled containers.
Keep tightly closed.
Keep in a cool, well-ventilated place.
Keep away from direct sunlight.
Store in accordance with the particular national regulations.
Keep away from heat and sources of ignition.

Materials to avoid : Do not store with the following product types:
Self-reactive substances and mixtures
Organic peroxides
Oxidizing agents
Flammable liquids
Flammable solids
Pyrophoric liquids
Pyrophoric solids
Self-heating substances and mixtures
Substances and mixtures which in contact with water emit flammable gases
Explosives
Very acutely toxic substances and mixtures
Acutely toxic substances and mixtures
Substances and mixtures with chronic toxicity

Recommended storage temperature : < 52 °C

Storage period : > 10 y

Further information on storage stability : The product has an indefinite shelf life when stored properly.

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Minimize workplace exposure concentrations.
If sufficient ventilation is unavailable, use with local exhaust ventilation.
If advised by assessment of the local exposure potential, use only in an area equipped with explosion-proof exhaust ventilation.

Personal protective equipment

Respiratory protection : Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown.

Hand protection

Remarks : Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. Take note that the product is flammable, which may impact the selection of hand protection. Take note that the product is extremely cold, which may impact the selection of hand protection. Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
Face-shield

Skin and body protection : Wear the following personal protective equipment:
If assessment demonstrates that there is a risk of explosive atmospheres or flash fires, use flame retardant antistatic protective clothing.

Protective measures : Wear cold insulating gloves/ face shield/ eye protection.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Liquefied gas

Color : colorless

Odor : No data available

Odor Threshold : No data available

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pH	:	No data available
Melting point/freezing point	:	-152.2 °C
Initial boiling point and boiling range	:	-29 °C
Flash point	:	Not applicable
Evaporation rate	:	Not applicable
Flammability (solid, gas)	:	Flammable
Upper explosion limit / Upper flammability limit	:	Upper flammability limit 12.3 %(V) Method: ASTM E681
Lower explosion limit / Lower flammability limit	:	Lower flammability limit 6.2 %(V) Method: ASTM E681
Vapor pressure	:	5,800 hPa (20 °C)
Relative vapor density	:	4 (Air = 1.0)
Density	:	0.0048 g/cm ³ (20 °C)
Solubility(ies) Water solubility	:	0.1982 g/l (24 °C)
Partition coefficient: n-octanol/water	:	log Pow: 2 (25 °C)
Autoignition temperature	:	405 °C
Decomposition temperature	:	No data available
Viscosity Viscosity, kinematic	:	Not applicable
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Molecular weight	:	114 g/mol
Particle characteristics Particle size	:	Not applicable

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SECTION 10. STABILITY AND REACTIVITY

Reactivity	: Not classified as a reactivity hazard.
Chemical stability	: Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.
Possibility of hazardous reactions	: Vapors may form flammable mixture with air Can react with strong oxidizing agents. Flammable gas.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: Avoid impurities (e.g. rust, dust, ash), risk of decomposition. Incompatible with acids and bases. Incompatible with oxidizing agents. Oxygen Peroxides peroxide compounds Powdered metals
Hazardous decomposition products	: No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Eye contact

Acute toxicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Acute inhalation toxicity	: LC50 (Rat): > 405800 ppm Exposure time: 4 h Test atmosphere: gas Method: OECD Test Guideline 403
	No observed adverse effect concentration (Dog): 120000 ppm Test atmosphere: gas Remarks: Cardiac sensitization
	Lowest observed adverse effect concentration (Dog): > 120000 ppm Test atmosphere: gas Remarks: Cardiac sensitization
	Cardiac sensitisation threshold limit (Dog): > 559,509 mg/m ³ Test atmosphere: gas

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Remarks: Cardiac sensitization

Skin corrosion/irritation

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Result : No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Result : No eye irritation

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Routes of exposure : Skin contact
Result : negative

Germ cell mutagenicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: positive

Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: inhalation (gas)
Method: OECD Test Guideline 474
Result: negative

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Test Type: In vivo mammalian alkaline comet assay
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 489
Result: negative

Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Result : negative

Carcinogenicity - Assessment : Weight of evidence does not support classification as a carcinogen

Reproductive toxicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Effects on fertility : Test Type: Two-generation reproduction toxicity study
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 416
Result: negative

Effects on fetal development : Test Type: Prenatal development toxicity study (teratogenicity)
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 414
Result: negative

Reproductive toxicity - Assessment : Weight of evidence does not support classification for reproductive toxicity, No effects on or via lactation

STOT-single exposure

Not classified based on available information.

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Components:

2,3,3,3-Tetrafluoropropene:

Routes of exposure	: inhalation (gas)
Assessment	: No significant health effects observed in animals at concentrations of 20000 ppmV/4h or less

STOT-repeated exposure

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

Routes of exposure	: inhalation (gas)
Assessment	: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity

Components:

2,3,3,3-Tetrafluoropropene:

Species	: Rat, male and female
NOAEL	: 50000 ppm
LOAEL	: >50000 ppm
Application Route	: inhalation (gas)
Exposure time	: 13 Weeks
Method	: OECD Test Guideline 413

Aspiration toxicity

Not classified based on available information.

Components:

2,3,3,3-Tetrafluoropropene:

No aspiration toxicity classification

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,3,3,3-Tetrafluoropropene:

Toxicity to fish	: LC50 (Cyprinus carpio (Carp)): > 197 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
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Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
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Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): > 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Selenastrum capricornutum (green algae)): > 75 mg/l
Exposure time: 3 d
Method: OECD Test Guideline 201

Persistence and degradability

Components:

2,3,3,3-Tetrafluoropropene:

Biodegradability : Result: Not readily biodegradable.
Method: OECD Test Guideline 301F

Bioaccumulative potential

Components:

2,3,3,3-Tetrafluoropropene:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: 2 (25 °C)

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty pressure vessels should be returned to the supplier.
Empty containers retain residue and can be dangerous.
Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury and/or death.
If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

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UNRTDG

UN number : UN 3161
Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S.
(2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : 2.1
Environmentally hazardous : no

IATA-DGR

UN/ID No. : UN 3161
Proper shipping name : Liquefied gas, flammable, n.o.s.
(2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : Flammable Gas
Packing instruction (cargo aircraft) : 200
Packing instruction (passenger aircraft) : Not permitted for transport

IMDG-Code

UN number : UN 3161
Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S.
(2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : 2.1
EmS Code : F-D, S-U
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

NOM-002-SCT

UN number : UN 3161
Proper shipping name : LIQUEFIED GAS, FLAMMABLE, N.O.S.
(2,3,3,3-Tetrafluoropropene)
Class : 2.1
Packing group : Not assigned by regulation
Labels : 2.1

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

Federal Law for the control of chemical precursors, : Not applicable

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essential chemical products and machinery for producing capsules, tablets and pills.

SECTION 16. OTHER INFORMATION

Revision Date : 05.03.2025

Date format : dd.mm.yyyy

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Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECL - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

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The information is considered as correct, but not exhaustive, and will be used only as a guide, which is based in the current knowledge of the substance or mixture, and is applicable to proper safety precautions for the product.

MX / Z8