

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
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1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Opteon™ 1150

SDS-Identcode : 130000145172

Recommended use of the chemical and restrictions on use

Recommended use : Foam expansion agent

Restrictions on use : For professional and industrial installation and use only.

Manufacturer or supplier's details

Company : Chemours Korea Inc.

Address : 12FL, Majestarcity Tower 1, 12, Seocho-daero 38-gil, Seocho-gu, Seoul 06655, Korea

Telephone : 82-2-2015-5000

Emergency telephone number : 080-880-0454

Telefax : 82-2-2015-5091

2. HAZARDS IDENTIFICATION

GHS Classification

Gases under pressure : Liquefied gas

Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H280 Contains gas under pressure; may explode if heated.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P273 Avoid release to the environment.

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

Response:

P391 Collect spillage.

Storage:

P410 + P403 Protect from sunlight. Store in a well-ventilated place.

Disposal:

P501 Dispose of contents/ container according to waste-related laws

Other hazards which do not result in classification

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

May displace oxygen and cause rapid suffocation.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance

Components

Chemical name	Common Name	CAS-No.	Concentration (% w/w)
(E)-1,1,1,4,4,4-Hexafluoro-2-butene	No data available	66711-86-2	99.3455

4. FIRST AID MEASURES

General advice	: In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.
In case of eye contact	: Get medical attention immediately.
In case of skin contact	: Thaw frosted parts with lukewarm water. Do not rub affected area. Get medical attention immediately.
If inhaled	: If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.
If swallowed	: Ingestion is not considered a potential route of exposure.
Most important symptoms	: Other symptoms potentially related to misuse or inhalation

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

and effects, both acute and delayed

abuse are
Cardiac sensitisation
Anaesthetic effects
Light-headedness
Dizziness
confusion
Lack of coordination
Drowsiness
Unconsciousness
May cause cardiac arrhythmia.
Gas reduces oxygen available for breathing.
Contact with liquid or refrigerated gas can cause cold burns and frostbite.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.

5. FIREFIGHTING MEASURES

Suitable and unsuitable extinguishing media

Suitable extinguishing media : Not applicable
Will not burn

Unsuitable extinguishing media : Not applicable
Will not burn

Specific hazards during fire-fighting : Exposure to combustion products may be a hazard to health.
If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products : Hydrogen fluoride
carbonyl fluoride
Carbon oxides

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Fight fire remotely due to the risk of explosion.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Evacuate personnel to safe areas.
Avoid skin contact with leaking liquid (danger of frostbite).
Ventilate the area.
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).
- Environmental precautions : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Retain and dispose of contaminated wash water.
- Methods and materials for containment and cleaning up : Ventilate the area.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

7. HANDLING AND STORAGE

- Technical measures : Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.
- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Avoid breathing gas.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Wear cold insulating gloves/ face shield/ eye protection.
Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point.
Prevent backflow into the gas tank.
Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.
Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems.
Close valve after each use and when empty. Do NOT change or force fit connections.
Prevent the intrusion of water into the gas tank.
Never attempt to lift cylinder by its cap.
Do not drag, slide or roll cylinders.

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

Use a suitable hand truck for cylinder movement.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage : Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.
Separate full containers from empty containers.
Do not store near combustible materials.
Avoid area where salt or other corrosive materials are present.
Do not expose drums to direct heat or temperature above 46°C (115°F) to avoid pressurizing and possibly distorting the drums.
Material should not be dispensed by pouring from pail/drum shipping containers containing 5 gallons or more. The use of a drum pump is recommended for dispensing from pail/drum shipping containers with 5 gallons or more, except for smaller containers where adequate ventilation can be used to manage the exposure.
Keep in properly labelled containers.
Keep in a cool, well-ventilated place.
Keep away from direct sunlight.
Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents

Recommended storage temperature : < 52 °C

Storage period : > 10 yr

Further information on storage stability : The product has an indefinite shelf life when stored properly.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Engineering measures : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment. Among the following personal protective equipment, the PPEs which require safety certification need to be certified by KOSHA.

Respiratory protection : Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown.

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

- Eye protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
Face-shield
- Hand protection
Material : Neoprene
Glove thickness : 1 mm
- Remarks : Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!
- Skin and body protection : Skin should be washed after contact.
- Protective measures : Wear cold insulating gloves/ face shield/ eye protection.
- Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : Liquefied gas
- Colour : clear
- Odour : slight, ether-like
- Odour Threshold : No data available
- pH : No data available
- Melting point/freezing point : No data available
- Initial boiling point and boiling range : 7.51 °C
(1,013 hPa)

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

Flash point	:	Not applicable
Evaporation rate	:	Not applicable
Flammability (solid, gas)	:	Will not burn
Upper explosion limit / Upper flammability limit	:	Upper flammability limit Method: ASTM E681 None.
Lower explosion limit / Lower flammability limit	:	Lower flammability limit Method: ASTM E681 None.
Vapour pressure	:	1,635.2 hPa (20.04 °C)
Solubility(ies) Water solubility	:	0.28 g/l (25 °C)
Relative vapour density	:	No data available
Density	:	1.31 g/cm ³ (20 °C)
Partition coefficient: n-octanol/water	:	log Pow: 2.5 (40 °C)
Auto-ignition temperature	:	492 °C
Decomposition temperature	:	No data available
Viscosity Viscosity, kinematic	:	Not applicable
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Molecular weight	:	No data available
Particle characteristics Particle size	:	Not applicable

10. STABILITY AND REACTIVITY

Chemical stability and possibility of hazardous reactions	:	Reactivity: Not classified as a reactivity hazard. Chemical stability: Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions. Possibility of hazardous reactions:
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SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

Can react with strong oxidizing agents.

- Conditions to avoid : This substance is not flammable in air at temperatures up to 100 °C (212 °F) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. This substance can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing this substance and air, or this substance in an oxygen enriched atmosphere become combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, this substance should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example this substance should NOT be mixed with air under pressure for leak testing or other purposes.
Heat, flames and sparks.
- Incompatible materials : Oxidizing agents
- Hazardous decomposition products : No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye contact

Health hazard information

Acute toxicity

No data available

Components:

(E)-1,1,1,4,4,4-Hexafluoro-2-butene:

Acute inhalation toxicity : LC50 (Rat): > 25400 ppm
Exposure time: 4 h
Test atmosphere: gas
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity

No observed adverse effect concentration (Dog): 70000 ppm
Test atmosphere: gas

Skin corrosion/irritation

No data available

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

Respiratory sensitisation

No data available

Skin sensitisation

No data available

Carcinogenicity

No data available

Components:

(E)-1,1,1,4,4,4-Hexafluoro-2-butene:

No data available

Germ cell mutagenicity

No data available

Components:

(E)-1,1,1,4,4,4-Hexafluoro-2-butene:

No data available

Genotoxicity in vitro	: Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative Test Type: In vitro mammalian cell gene mutation test Method: OECD Test Guideline 476 Result: negative
Genotoxicity in vivo	: Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Rat Application Route: Inhalation Method: OECD Test Guideline 474 Result: negative
Germ cell mutagenicity- Assessment	: Weight of evidence does not support classification as a germ cell mutagen.

Reproductive toxicity

No data available

Components:

(E)-1,1,1,4,4,4-Hexafluoro-2-butene:

No data available

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

Effects on foetal development : Test Type: Embryo-foetal development
Species: Rat
Application Route: Inhalation
Method: OECD Test Guideline 414
Result: negative

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Components:

(E)-1,1,1,4,4,4-Hexafluoro-2-butene:

Exposure routes : Inhalation
Assessment : No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity

Components:

(E)-1,1,1,4,4,4-Hexafluoro-2-butene:

Species : Rat, male and female
NOAEL : 7551 ppm
Application Route : Inhalation
Exposure time : 90 Days
Method : OECD Test Guideline 412

Aspiration toxicity

No data available

Experience with human exposure

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

No data available

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

(E)-1,1,1,4,4,4-Hexafluoro-2-butene:

Toxicity to fish	: LC50 (Gobiocypris rarus (rare gudgeon)): 1.78 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 92.9 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	: EC50 (Pseudokirchneriella subcapitata (green algae)): > 14.4 mg/l Exposure time: 72 h Method: OECD Test Guideline 201
Toxicity to fish (Chronic toxicity)	: NOEC (Gobiocypris rarus (rare gudgeon)): 0.131 mg/l Method: OECD Test Guideline 210

Persistence and degradability

Components:

(E)-1,1,1,4,4,4-Hexafluoro-2-butene:

Biodegradability	: Result: Not readily biodegradable. Method: OECD Test Guideline 301D
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Bioaccumulative potential

Components:

(E)-1,1,1,4,4,4-Hexafluoro-2-butene:

Partition coefficient: n-octanol/water	: log Pow: 2.5
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Mobility in soil

No data available

Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	: Dispose of contents and container according to wastes control
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SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

act.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty pressure vessels should be returned to the supplier.
If not otherwise specified: Dispose of as unused product.

Disposal precautions

Dispose of contents and container according to wastes control act.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 3163
Proper shipping name : LIQUEFIED GAS, N.O.S.
(E)-1,1,1,4,4,4-Hexafluoro-2-butene)
Class : 2.2
Packing group : Not assigned by regulation
Labels : 2.2
Environmentally hazardous : yes

IATA-DGR

UN/ID No. : UN 3163
Proper shipping name : Liquefied gas, n.o.s.
(E)-1,1,1,4,4,4-Hexafluoro-2-butene)
Class : 2.2
Packing group : Not assigned by regulation
Labels : Non-flammable, non-toxic Gas
Packing instruction (cargo aircraft) : 200
Packing instruction (passenger aircraft) : 200

IMDG-Code

UN number : UN 3163
Proper shipping name : LIQUEFIED GAS, N.O.S.
(E)-1,1,1,4,4,4-Hexafluoro-2-butene)
Class : 2.2
Packing group : Not assigned by regulation
Labels : 2.2
EmS Code : F-C, S-V
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

Refer to section 15 for specific national regulation.

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

15. REGULATORY INFORMATION

National regulatory information

Regulation under the Occupational Safety and Health Act

Harmful Substances Prohibited from Manufacturing

Not applicable

Harmful Substances Required Permission for Manufacture

Not applicable

Harmful Agents to be kept below Occupational Exposure Limits

Not applicable

Harmful Agents Required to be kept below Permission Levels

Not applicable

Hazardous substances requiring management

Not applicable

Special Management Materials

Not applicable

Controlled Substances Subject to Environment Monitoring

Not applicable

Controlled Substances Subject to Health Examination

Not applicable

Hazardous Substances Subject to Process Safety Management (PSM) Reporting Obligation

Not applicable

K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 1)

Not applicable

K-OSHA Hazardous Substances (Occupational Safety and Health Regulations, Table 9)

Not applicable

Regulation under the Chemicals Control Act

Toxic Chemicals

Not applicable

Restricted Chemicals

Not applicable

Prohibited Chemicals

Not applicable

SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

Toxic Release Inventory

Not applicable

Accident Precaution Chemicals

Not applicable

Dangerous Substances Safety Management Act

Not Applicable to Dangerous Materials

Wastes Control Act

Industrial general wastes

Follow article 13 of the act to dispose the product waste

16. OTHER INFORMATION

Other information : Opteon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC.
Chemours™ and the Chemours Logo are trademarks of The Chemours Company.
Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.

Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

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Revision number and date

Number of Revision : 9

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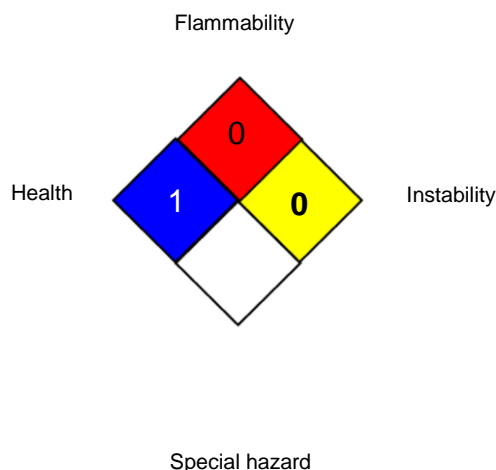
SAFETY DATA SHEET



Opteon™ 1150

Version 4.1	Revision Date: 2025/03/03	SDS Number (Internal): 5491763-00010	Date of last issue: 2024/09/13 Date of first issue: 2020/03/09
----------------	------------------------------	---	---

NFPA:



Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recom-

SAFETY DATA SHEET



Opteon™ 1150

Version	Revision Date:	SDS Number (Internal):	Date of last issue: 2024/09/13
4.1	2025/03/03	5491763-00010	Date of first issue: 2020/03/09

mendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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