

SAFETY DATA SHEET



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 2024/11/05
7.0	2025/05/15	1328824-00044	Date of first issue: 2017/02/27

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : DryFilm RA

SDS-Identcode : 130000008600

Other means of identification : None

Recommended use of the chemical and restrictions on use

Recommended use : Dry lubricant

Restrictions on use : For industrial use only.
Do not use or resell Chemours™ materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless agreed to by Seller in a written agreement covering such use. For further information, please contact your Chemours representative.

Manufacturer or supplier's details

Company : The Chemours (Taiwan) Company Limited

Address : 7F., No. 167, Dunhua N. Rd., Songshan Dist., Taipei City 105, Taiwan

Telephone : 0080-112-7758

Emergency telephone number : 0800 055 119 (in case of chemical spill, fire or poisoning accident)

Telefax : 02-2719-8516

2. HAZARDS IDENTIFICATION

GHS Classification

Short-term (acute) aquatic hazard : Category 3

Long-term (chronic) aquatic hazard : Category 3

GHS label elements

Hazard pictograms : None

Signal word : None

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Hazard statements : H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P273 Avoid release to the environment.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labelling

The following percentage of the mixture consists of ingredient(s) with unknown hazards to the aquatic environment: 10.8 %

Other hazards which do not result in classification

The thermal decomposition vapours of fluorinated plastics may cause polymer fume fever with flu-like symptoms in humans, especially when smoking contaminated tobacco.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Hazardous ingredients	CAS-No.	Concentration (% w/w)
Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)-1,1,1,2,2,3,4,5,5,5-decafluoropentane	138495-42-8	>= 70 -< 90

4. FIRST AID MEASURES

First aid measures for different exposure routes

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Wash with water and soap as a precaution.
Get medical attention if symptoms occur.

In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.

If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed : None known.

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Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Treat symptomatically and supportively.

5. FIREFIGHTING MEASURES

Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

Unsuitable extinguishing media : None known.

Specific hazards during fire-fighting : Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Hydrogen fluoride
carbonyl fluoride
Carbon oxides
potentially toxic fluorinated compounds
aerosolized particulates

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

Environmental precautions : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages

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cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container. Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

7. HANDLING AND STORAGE

Handling

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Take care to prevent spills, waste and minimize release to the environment.

Do not breathe decomposition products.

Storage

Conditions for safe storage : Keep in properly labelled containers.
Store in accordance with the particular national regulations.

Materials to avoid : No special restrictions on storage with other products.

Recommended storage temperature : < 52 °C

Further information on storage stability : Freezing will affect the physical condition but will not damage the material. Thaw and mix before using.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type	Control parame-	Basis
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		(Form of exposure)	ters / Permissible concentration	
Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)-1,1,1,2,2,3,4,5,5,5-decafluoropentane	138495-42-8	TWA	225 ppm 2,320 mg/m3	WEEL
		STEL	700 ppm 7,217 mg/m3	WEEL

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Hydrofluoric acid	7664-39-3	TWA	3 ppm 2.6 mg/m3	TW OEL
		STEL	6 ppm 5.2 mg/m3	TW OEL
		TWA	0.5 ppm (Fluorine)	ACGIH
		C	2 ppm (Fluorine)	ACGIH
Carbonyl difluoride	353-50-4	TWA	2 ppm	ACGIH
		STEL	5 ppm	ACGIH
Carbon dioxide	124-38-9	TWA	5,000 ppm 9,000 mg/m3	TW OEL
		STEL	5,000 ppm 9,000 mg/m3	TW OEL
		TWA	5,000 ppm	ACGIH
		STEL	30,000 ppm	ACGIH
Carbon monoxide	630-08-0	TWA	35 ppm 40 mg/m3	TW OEL
		STEL	52.5 ppm 60 mg/m3	TW OEL
		TWA	25 ppm	ACGIH

Biological occupational exposure limits

Contains no substances with biological exposure indices.

Engineering measures : Processing may form hazardous compounds (see section 10).
Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : If adequate local exhaust ventilation is not available or exposure assessment demonstrates exposures outside the recommended guidelines, use respiratory protection.

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Filter type	:	Self-contained breathing apparatus
Hand protection	:	
Remarks	:	Wash hands before breaks and at the end of workday.
Eye protection	:	Wear the following personal protective equipment: Safety glasses
Skin and body protection	:	Skin should be washed after contact.
Hygiene measures	:	If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the work- ing place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	viscous liquid
Colour	:	translucent, white
Odour	:	No data available
Odour Threshold	:	No data available
pH	:	4 - 6
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	55 °C
Flash point	:	Method: Tag closed cup does not flash
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Flammability (liquids)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available

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Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	301 hPa
Relative vapour density	:	No data available
Relative density	:	1.63
Solubility(ies) Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	Not applicable
Auto-ignition temperature	:	No data available
Decomposition temperature	:	300 °C
Viscosity Viscosity, kinematic	:	No data available
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Particle characteristics Particle size	:	Not applicable

10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Hazardous decomposition products will be formed at elevated temperatures.
Conditions to avoid	:	None known.
Incompatible materials	:	None.

Hazardous decomposition products

Thermal decomposition	:	Hydrofluoric acid Carbonyl difluoride Carbon dioxide Carbon monoxide
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11. TOXICOLOGICAL INFORMATION

Exposure routes : Inhalation
Skin contact
Ingestion
Eye contact

Symptoms of Overexposure : None known.

Acute toxicity

Not classified based on available information.

Components:

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): 114.428 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 5000 ppm
Test atmosphere: gas
Method: Cardiac sensitisation study

Lowest observed adverse effect concentration (Dog): > 5000 ppm
Test atmosphere: gas
Method: Cardiac sensitisation study

Cardiac sensitisation threshold limit (Dog): > 51,544 mg/m3
Test atmosphere: gas
Method: Cardiac sensitisation study

Acute dermal toxicity : LD50 (Rabbit): > 5,000 mg/kg
Method: OECD Test Guideline 402

Skin corrosion/irritation

Not classified based on available information.

Components:

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Species : Rabbit

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Method	: OECD Test Guideline 404
Result	: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Components:

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Species	: Rabbit
Result	: No eye irritation
Method	: OECD Test Guideline 405

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Components:

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Test Type	: Buehler Test
Exposure routes	: Skin contact
Species	: Guinea pig
Method	: OECD Test Guideline 406
Result	: negative

Chronic toxicity

Germ cell mutagenicity

Not classified based on available information.

Components:

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Genotoxicity in vitro	: Test Type: Bacterial reverse mutation assay (AMES)
	Method: OECD Test Guideline 471
	Result: negative
	Test Type: In vitro mammalian cell gene mutation test
	Method: OECD Test Guideline 476

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	Result: negative
Genotoxicity in vivo	: Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Rat Application Route: inhalation (vapour) Method: OECD Test Guideline 474 Result: negative
Germ cell mutagenicity - Assessment	: Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

Components:

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Effects on fertility	: Test Type: One-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapour) Method: OECD Test Guideline 415 Result: negative
Effects on foetal development	: Test Type: Prenatal development toxicity study (teratogenicity) Species: Rat Application Route: inhalation (vapour) Method: OECD Test Guideline 414 Result: negative
Reproductive toxicity - Assessment	: Weight of evidence does not support classification for reproductive toxicity

STOT - single exposure

Not classified based on available information.

Components:

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Exposure routes	: Ingestion
Assessment	: No significant health effects observed in animals at concentrations of 2000 mg/kg bw or less

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Exposure routes	: Skin contact
Assessment	: No significant health effects observed in animals at concentrations of 2000 mg/kg bw or less

Exposure routes	: inhalation (vapour)
Assessment	: No significant health effects observed in animals at concentrations of 20 mg/l/4h or less

STOT - repeated exposure

Not classified based on available information.

Components:

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Exposure routes	: inhalation (vapour)
Assessment	: No significant health effects observed in animals at concentrations of 1 mg/l/6h/d or less.

Repeated dose toxicity

Components:

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Species	: Rat, male and female
NOAEL	: 15.463 mg/l
LOAEL	: 20.618 mg/l
Application Route	: inhalation (vapour)
Exposure time	: 90 Days
Method	: OECD Test Guideline 413

Aspiration toxicity

Not classified based on available information.

Components:

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

No aspiration toxicity classification

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12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Toxicity to fish : LC50 (Danio rerio (zebra fish)): 13 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 10.6 mg/l
aquatic invertebrates Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic : EC50 (Selenastrum capricornutum (green algae)): > 120 mg/l
plants Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Scenedesmus capricornutum (fresh water algae)): 120 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to daphnia and other : NOEC (Daphnia magna (Water flea)): 1.72 mg/l
aquatic invertebrates (Chron- Exposure time: 21 d
ic toxicity) Method: OECD Test Guideline 211

Persistence and degradability**Components:**

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

:

Biodegradability : Result: Not readily biodegradable.
Method: OECD Test Guideline 301D

Bioaccumulative potential**Components:**

Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)- 1,1,1,2,2,3,4,5,5,5-decafluoropentane

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Bioaccumulation : Remarks: Bioaccumulation is unlikely.

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Partition coefficient: n-octanol/water : log Pow: 2.4 (24 °C)

Mobility in soil

No data available

Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	: Do not dispose of waste into sewer. Dispose of in accordance with local regulations.
Contaminated packaging	: Empty containers should be taken to an approved waste handling site for recycling or disposal. If not otherwise specified: Dispose of as unused product.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number	: Not applicable
Proper shipping name	: Not applicable
Class	: Not applicable
Subsidiary risk	: Not applicable
Packing group	: Not applicable
Labels	: Not applicable
Environmentally hazardous	: no

IATA-DGR

UN/ID No.	: Not applicable
Proper shipping name	: Not applicable
Class	: Not applicable
Subsidiary risk	: Not applicable
Packing group	: Not applicable
Labels	: Not applicable
Packing instruction (cargo aircraft)	: Not applicable
Packing instruction (passenger aircraft)	: Not applicable

IMDG-Code

UN number	: Not applicable
Proper shipping name	: Not applicable
Class	: Not applicable
Subsidiary risk	: Not applicable
Packing group	: Not applicable

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Labels : Not applicable
EmS Code : Not applicable
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Special precautions for user

Not applicable

15. REGULATORY INFORMATION

National regulatory information

Regulations on Occupational Safety and Health Facilities	: applicable
Standards for the Storage, Cleanup, Handling and Disposal of Industrial Waste	: applicable
Regulations on Labelling and Hazard Communication of Hazardous Chemicals	: Not classified as dangerous or harmful substances
Rules on Road Traffic Safety	: Not applicable
Standards of Permissible Exposure Limits in Workplace	: Contains no substances with occupational exposure limit values.
Rules on the Prevention of Poisoning from Organic Solvents.	: Not applicable
Standard for the Control of Designated Hazardous and Dangerous Chemicals	: Not applicable
Establishment Standards and Safety Control Regulations for Manufacturing, Storing, Processing Public Hazardous Substances and Flammable Pressurized Gases Places	: Not applicable
Toxic and Concerned Chemical Substances Control Act	
Toxic chemical substances	: Not applicable
Concerned chemical substances	: Not applicable
Regulations for Governing Designating and Handling of Priority Management Chemicals	: Not applicable
Rules on Labour Health Protection	: Not applicable
Montreal Protocol	: Reaction mass of (3R,4R)-1,1,1,2,2,3,4,5,5,5-decafluoropentane and (3S,4S)-1,1,1,2,2,3,4,5,5,5-decafluoropentane

16. OTHER INFORMATION

Other information : Chemours™ and the Chemours Logo are trademarks of The Chemours Company.
Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.

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Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

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Product Sustainability Department
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Prepared by : 0080-112-7758
Zhenwen Tu / Product Stewardship and Regulatory Compliance Expert

Revision Date : 2025/05/15

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Date format : yyyy/mm/dd

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
TW OEL : Standards of Permissible Exposure Limits in Workplace
WEEL : Workplace Environmental Exposure Levels (WEEL)

ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit
ACGIH / C : Ceiling limit
TW OEL / TWA : 8-hour time weighted average
TW OEL / STEL : time weighted average for short term exposure
WEEL / STEL : Short term exposure limit
WEEL / TWA : 8-hr TWA

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Or-

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ganisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

TW / EN