

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 2025/01/23
16.1	2025/03/05	1349457-00057	Date of first issue: 2017/02/27

1. PRODUCT AND COMPANY IDENTIFICATION

Chemical product name : Opteon™ XP40 (R-449A) Refrigerant

SDS-Identcode : 130000133420

Supplier's company name, address and phone number

Company name of supplier : Chemours-Mitsui Fluoroproducts Co., Ltd

Address : Kamiyacho Prime Place, 4-1-17, Toranomom, Minato-ku, Tokyo, Japan

Telephone : 050-3823-0650

Emergency telephone number : Occupational Health, Safety & Environmental Management (054-334-4827) (Holiday, Night-time 054-335-5507)

Prepared by :

Recommended use of the chemical and restrictions on use

Recommended use : Refrigerant

Restrictions on use : Consumer use
For professional users only.

2. HAZARDS IDENTIFICATION

GHS classification of chemical product

Gases under pressure : Liquefied gas

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H280 Contains gas under pressure; may explode if heated.

Precautionary statements : **Storage:**
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1 Revision Date: 2025/03/05 SDS Number: 1349457-00057 Date of last issue: 2025/01/23
Date of first issue: 2017/02/27

Other hazards which do not result in classification

Important symptoms and outlines of the emergency assumed : Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.
Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.
Rapid evaporation of the product may cause frostbite.
May displace oxygen and cause rapid suffocation.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)	ENCS No.
1,1,1,2-Tetrafluoroethane#	811-97-2	25.7	2-3585
2,3,3,3-Tetrafluoropropene#	754-12-1	25.1735	2-4136
Pentafluoroethane#	354-33-6	24.7	2-3713
Difluoromethane#	75-10-5	24.3	2-3705

Voluntarily-disclosed substance

4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air.
If not breathing, give artificial respiration.
If breathing is difficult, give oxygen.
Get medical attention immediately.

In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area.
Get medical attention immediately.

In case of eye contact : Get medical attention immediately.

If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms and effects, both acute and delayed : May cause cardiac arrhythmia.
Other symptoms potentially related to misuse or inhalation abuse are
Cardiac sensitisation
Anaesthetic effects
Light-headedness

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Dizziness
confusion
Lack of coordination
Drowsiness
Unconsciousness
Skin contact may provoke the following symptoms:
Irritation
Swelling of tissue
Itching
Discomfort
Redness
Eye contact may provoke the following symptoms
tearing
Redness
Discomfort
Gas reduces oxygen available for breathing.
Contact with liquid or refrigerated gas can cause cold burns
and frostbite.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.

5. FIREFIGHTING MEASURES

Suitable extinguishing media : Not applicable
Will not burn

Unsuitable extinguishing media : Not applicable
Will not burn

Specific hazards during fire-fighting : Exposure to combustion products may be a hazard to health.
If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products : Hydrogen fluoride
carbonyl fluoride
Carbon oxides
Fluorine compounds

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Fight fire remotely due to the risk of explosion.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Evacuate personnel to safe areas.
Avoid skin contact with leaking liquid (danger of frostbite).
Ventilate the area.
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

Environmental precautions : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Retain and dispose of contaminated wash water.

Methods and materials for containment and cleaning up : Ventilate the area.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

7. HANDLING AND STORAGE

Handling

Technical measures : Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Avoid breathing gas.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Wear cold insulating gloves/ face shield/ eye protection.
Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point.
Prevent backflow into the gas tank.
Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.
Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems.
Close valve after each use and when empty. Do NOT change

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

or force fit connections.
Prevent the intrusion of water into the gas tank.
Never attempt to lift cylinder by its cap.
Do not drag, slide or roll cylinders.
Use a suitable hand truck for cylinder movement.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Avoidance of contact : Avoid impurities (e.g. rust, dust, ash), risk of decomposition.
Incompatible with acids and bases.
Incompatible with oxidizing agents.
Oxygen
Peroxides
peroxide compounds
Powdered metals

Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

Storage

Conditions for safe storage : Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.
Separate full containers from empty containers.
Do not store near combustible materials.
Avoid area where salt or other corrosive materials are present.
Keep in properly labelled containers.
Keep in a cool, well-ventilated place.
Keep away from direct sunlight.
Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:
Strong oxidizing agents

Recommended storage temperature : < 40 °C

Storage period : > 10 yr

Further information on storage stability : The product has an indefinite shelf life when stored properly.

Packaging material : Unsuitable material: None known.

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Threshold limit value and permissible exposure limits for each component in the work environment

Contains no substances with occupational exposure limit values.

Engineering measures : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown.

Hand protection
Material : Low temperature resistant gloves

Remarks : Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

Eye protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
Face-shield

Skin and body protection : Skin should be washed after contact.

Protective measures : Wear cold insulating gloves/ face shield/ eye protection.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state : Liquefied gas

Colour : clear

Odour : slight, ether-like

Odour Threshold : No data available

Melting point/freezing point : No data available

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Boiling point, initial boiling point and boiling range : -46 °C

Flammability (solid, gas) : Will not burn

Lower explosion limit and upper explosion limit / flammability limit
Upper explosion limit / Upper flammability limit : Upper flammability limit
per flammability limit Method: ASTM E681
None.

Lower explosion limit / Lower flammability limit : Lower flammability limit
Method: ASTM E681
None.

Flash point : Not applicable

Decomposition temperature : No data available

pH : No data available

Evaporation rate : > 1
(CCL4=1.0)

Auto-ignition temperature : No data available

Viscosity
Viscosity, kinematic : Not applicable

Solubility(ies)
Water solubility : No data available

Partition coefficient: n-octanol/water : Not applicable

Vapour pressure : 12,748 hPa (25 °C)

Density and / or relative density
Relative density : 1.10 (25 °C)

Relative vapour density : 3.07
(Air = 1.0)

Explosive properties : Not explosive

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle characteristics

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Particle size : Not applicable

10. STABILITY AND REACTIVITY

- Reactivity : Not classified as a reactivity hazard.
- Chemical stability : Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.
- Possibility of hazardous reactions : Can react with strong oxidizing agents.
- Conditions to avoid : This substance is not flammable in air at temperatures up to 100 °C (212 °F) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. This substance can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing this substance and air, or this substance in an oxygen enriched atmosphere become combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, this substance should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example this substance should NOT be mixed with air under pressure for leak testing or other purposes.
Heat, flames and sparks.
- Incompatible materials : Avoid impurities (e.g. rust, dust, ash), risk of decomposition.
Incompatible with acids and bases.
Incompatible with oxidizing agents.
Oxygen
Peroxides
peroxide compounds
Powdered metals
- Hazardous decomposition products : No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : Inhalation
Skin contact
Eye contact

Acute toxicity

Not classified based on available information.

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 2025/01/23
16.1	2025/03/05	1349457-00057	Date of first issue: 2017/02/27

Components:

1,1,1,2-Tetrafluoroethane:

Acute oral toxicity : Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat): > 567000 ppm
Exposure time: 4 h
Test atmosphere: gas
Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 40000 ppm
Test atmosphere: gas
Remarks: Cardiac sensitisation

Lowest observed adverse effect concentration (Dog): 80000 ppm
Test atmosphere: gas
Symptoms: May cause cardiac arrhythmia.

Cardiac sensitisation threshold limit (Dog): 334,000 mg/m3
Test atmosphere: gas
Symptoms: May cause cardiac arrhythmia.

Acute dermal toxicity : Assessment: The substance or mixture has no acute dermal toxicity

2,3,3,3-Tetrafluoropropene:

Acute inhalation toxicity : LC50 (Rat): > 405800 ppm
Exposure time: 4 h
Test atmosphere: gas
Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 120000 ppm
Test atmosphere: gas
Remarks: Cardiac sensitisation

Lowest observed adverse effect concentration (Dog): > 120000 ppm
Test atmosphere: gas
Remarks: Cardiac sensitisation

Cardiac sensitisation threshold limit (Dog): > 559,509 mg/m3
Test atmosphere: gas
Remarks: Cardiac sensitisation

Pentafluoroethane:

Acute inhalation toxicity : LC50 (Rat): > 800000 ppm
Exposure time: 4 h
Test atmosphere: gas
Method: OECD Test Guideline 403

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

No observed adverse effect concentration (Dog): 75000 ppm
Remarks: Cardiac sensitisation

Cardiac sensitisation threshold limit (Dog): 368.159 mg/m3
Remarks: Cardiac sensitisation

Difluoromethane:

Acute oral toxicity : Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat): > 520000 ppm
Exposure time: 4 h
Test atmosphere: gas
Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 350000 ppm
Test atmosphere: gas
Remarks: Cardiac sensitisation

Lowest observed adverse effect concentration (Dog): > 350000 ppm
Test atmosphere: gas
Remarks: Cardiac sensitisation

Cardiac sensitisation threshold limit (Dog): > 735,000 mg/m3
Test atmosphere: gas
Remarks: Cardiac sensitisation

Acute dermal toxicity : Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Result : No skin irritation

2,3,3,3-Tetrafluoropropene:

Result : No skin irritation

Difluoromethane:

Result : No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Components:

1,1,1,2-Tetrafluoroethane:

Result : No eye irritation

2,3,3,3-Tetrafluoropropene:

Result : No eye irritation

Difluoromethane:

Result : No eye irritation

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Exposure routes : Skin contact
Result : negative

Exposure routes : Inhalation
Species : Rat
Result : negative

Exposure routes : Inhalation
Species : Humans
Result : negative

2,3,3,3-Tetrafluoropropene:

Exposure routes : Skin contact
Result : negative

Difluoromethane:

Exposure routes : Skin contact
Result : negative

Germ cell mutagenicity

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Result: negative

Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: inhalation (gas)
Method: OECD Test Guideline 474
Result: negative

Test Type: Unscheduled DNA synthesis (UDS) test with mammalian liver cells in vivo
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 486
Result: negative

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

2,3,3,3-Tetrafluoropropene:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: positive

Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: inhalation (gas)
Method: OECD Test Guideline 474
Result: negative

Test Type: In vivo mammalian alkaline comet assay
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 489
Result: negative

Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 474
Result: negative

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Pentafluoroethane:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Result: negative
Remarks: Based on data from similar materials

Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: inhalation (gas)
Method: OECD Test Guideline 474
Result: negative

Difluoromethane:

Genotoxicity in vitro : Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo : Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: inhalation (gas)
Method: OECD Test Guideline 474
Result: negative

Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Species : Rat
Application Route : inhalation (gas)
Exposure time : 2 Years

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Method : OECD Test Guideline 453
Result : negative

Carcinogenicity - Assessment : Weight of evidence does not support classification as a carcinogen

2,3,3,3-Tetrafluoropropene:

Result : negative

Carcinogenicity - Assessment : Weight of evidence does not support classification as a carcinogen

Reproductive toxicity

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Effects on fertility : Species: Mouse
Application Route: Inhalation
Result: negative

Effects on foetal development : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rabbit
Application Route: inhalation (gas)
Method: OECD Test Guideline 414
Result: negative

Reproductive toxicity - Assessment : Weight of evidence does not support classification for reproductive toxicity

2,3,3,3-Tetrafluoropropene:

Effects on fertility : Test Type: Two-generation reproduction toxicity study
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 416
Result: negative

Effects on foetal development : Test Type: Prenatal development toxicity study (teratogenicity)
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 414
Result: negative

Reproductive toxicity - Assessment : Weight of evidence does not support classification for reproductive toxicity, No effects on or via lactation

Pentafluoroethane:

Effects on fertility : Test Type: One-generation reproduction toxicity study

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Species: Rat
Application Route: inhalation (vapour)
Result: negative
Remarks: Based on data from similar materials

Effects on foetal development : Test Type: Embryo-foetal development
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 414
Result: negative

Difluoromethane:

Effects on fertility : Species: Mouse
Application Route: Inhalation
Result: negative
Remarks: Based on data from similar materials

Effects on foetal development : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 414
Result: negative

Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rabbit
Application Route: inhalation (gas)
Method: OECD Test Guideline 414
Result: negative

Reproductive toxicity - Assessment : Weight of evidence does not support classification for reproductive toxicity

STOT - single exposure

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Exposure routes : inhalation (gas)
Assessment : No significant health effects observed in animals at concentrations of 20000 ppmV/4h or less

2,3,3,3-Tetrafluoropropene:

Exposure routes : inhalation (gas)
Assessment : No significant health effects observed in animals at concentrations of 20000 ppmV/4h or less

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Difluoromethane:

Exposure routes	: inhalation (gas)
Assessment	: No significant health effects observed in animals at concentrations of 20000 ppmV/4h or less

STOT - repeated exposure

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Exposure routes	: inhalation (gas)
Assessment	: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

2,3,3,3-Tetrafluoropropene:

Exposure routes	: inhalation (gas)
Assessment	: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Difluoromethane:

Exposure routes	: inhalation (gas)
Assessment	: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity

Components:

1,1,1,2-Tetrafluoroethane:

Species	: Rat, male and female
NOAEL	: 50000 ppm
LOAEL	: >50000 ppm
Application Route	: inhalation (gas)
Exposure time	: 2 yr
Method	: OECD Test Guideline 453

2,3,3,3-Tetrafluoropropene:

Species	: Rat, male and female
NOAEL	: 50000 ppm
LOAEL	: >50000 ppm
Application Route	: inhalation (gas)
Exposure time	: 13 Weeks
Method	: OECD Test Guideline 413

Pentafluoroethane:

Species	: Rat
NOAEL	: >= 50000 ppm

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 2025/01/23
16.1	2025/03/05	1349457-00057	Date of first issue: 2017/02/27

Application Route : inhalation (gas)
Exposure time : 13 Weeks
Method : OECD Test Guideline 413

Difluoromethane:

Species : Rat, male and female
NOAEL : 49100 ppm
LOAEL : > 49100 ppm
Application Route : inhalation (gas)
Exposure time : 13 Weeks
Method : OECD Test Guideline 413

Aspiration toxicity

Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

No aspiration toxicity classification

2,3,3,3-Tetrafluoropropene:

No aspiration toxicity classification

Difluoromethane:

No aspiration toxicity classification

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

1,1,1,2-Tetrafluoroethane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l
Exposure time: 96 h
Method: Regulation (EC) No. 440/2008, Annex, C.1

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 980 mg/l
aquatic invertebrates
Exposure time: 48 h
Method: Regulation (EC) No. 440/2008, Annex, C.2

Toxicity to algae/aquatic : ErC50 (green algae): > 100 mg/l
plants
Exposure time: 96 h
Remarks: Based on data from similar materials

2,3,3,3-Tetrafluoropropene:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): > 197 mg/l
Exposure time: 96 h

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): > 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Selenastrum capricornutum (green algae)): > 75 mg/l
Exposure time: 3 d
Method: OECD Test Guideline 201

Pentafluoroethane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
Exposure time: 96 h
Remarks: Based on data from similar materials

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Remarks: Based on data from similar materials

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: Based on data from similar materials

NOEC (Pseudokirchneriella subcapitata (green algae)): > 1 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201
Remarks: Based on data from similar materials

Difluoromethane:

Toxicity to fish : LC50 (Fish): 1,507 mg/l
Exposure time: 96 h
Method: ECOSAR (Ecological Structure Activity Relationships)

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 652 mg/l
Exposure time: 48 h
Method: ECOSAR (Ecological Structure Activity Relationships)

Toxicity to algae/aquatic plants : EC50 (green algae): 142 mg/l
Exposure time: 96 h
Method: ECOSAR (Ecological Structure Activity Relationships)

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 2025/01/23
16.1	2025/03/05	1349457-00057	Date of first issue: 2017/02/27

Persistence and degradability

Components:

1,1,1,2-Tetrafluoroethane:

Biodegradability : Result: Not readily biodegradable.
Method: OECD Test Guideline 301D

2,3,3,3-Tetrafluoropropene:

Biodegradability : Result: Not readily biodegradable.
Method: OECD Test Guideline 301F

Pentafluoroethane:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

Difluoromethane:

Biodegradability : Result: Not readily biodegradable.
Method: OECD Test Guideline 301D

Bioaccumulative potential

Components:

1,1,1,2-Tetrafluoroethane:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: 1.06

2,3,3,3-Tetrafluoropropene:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water : log Pow: 2 (25 °C)

Pentafluoroethane:

Partition coefficient: n-octanol/water : Pow: 1.48
Method: OECD Test Guideline 107

Difluoromethane:

Partition coefficient: n-octanol/water : log Pow: 0.714

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Mobility in soil

No data available

Hazardous to the ozone layer

Components:

1,1,1,2-Tetrafluoroethane:

Ozone-Depletion Potential : Regulation: Japan.Enforcement Ordinance of the Law concerning the Protection of the Ozone Layer through the Control of Specified Substances and other measures (Update: 2018-08-10)
Number: 2
Group: Annex F - Group I

Difluoromethane:

Ozone-Depletion Potential : Regulation: Japan.Enforcement Ordinance of the Law concerning the Protection of the Ozone Layer through the Control of Specified Substances and other measures (Update: 2018-08-10)
Number: 12
Group: Annex F - Group I

Other adverse effects

No data available

13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not discharge the gas into atmosphere unnecessarily and dispose of in accordance with the following regulations: High Pressure Gas Safety Act and Act on Rational Use and Proper Management of Fluorocarbons (in case of the fluorochemical substance). When consigning for disposal, remove to a industrial waste disposer approved by the local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty pressure vessels should be returned to the supplier.
If not otherwise specified: Dispose of as unused product.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

UN number : UN 1078
Proper shipping name : REFRIGERANT GAS, N.O.S.
(1,1,1,2-Tetrafluoroethane, 2,3,3,3-Tetrafluoropropene)

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 2025/01/23
16.1	2025/03/05	1349457-00057	Date of first issue: 2017/02/27

Class : 2.2
Packing group : Not assigned by regulation
Labels : 2.2
Environmentally hazardous : no

IATA-DGR

UN/ID No. : UN 1078
Proper shipping name : Refrigerant gas, n.o.s.
(1,1,1,2-Tetrafluoroethane, 2,3,3,3-Tetrafluoropropene)

Class : 2.2
Packing group : Not assigned by regulation
Labels : Non-flammable, non-toxic Gas
Packing instruction (cargo aircraft) : 200
Packing instruction (passenger aircraft) : 200

IMDG-Code

UN number : UN 1078
Proper shipping name : REFRIGERANT GAS, N.O.S.
(1,1,1,2-Tetrafluoroethane, 2,3,3,3-Tetrafluoropropene)

Class : 2.2
Packing group : Not assigned by regulation
Labels : 2.2
EmS Code : F-C, S-V
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

Refer to section 15 for specific national regulation.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

ERG Code : 126

15. REGULATORY INFORMATION

Related Regulations

Fire Service Law

Not applicable to dangerous materials / designated flammables.

Chemical Substance Control Law

Not applicable for Specified Chemical Substance, Monitoring Chemical Substance and Priority Assessment Chemical Substance.

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1 Revision Date: 2025/03/05 SDS Number: 1349457-00057 Date of last issue: 2025/01/23
Date of first issue: 2017/02/27

Industrial Safety and Health Law

Harmful Substances Prohibited from Manufacture

Not applicable

Harmful Substances Required Permission for Manufacture

Not applicable

Substances Prevented From Impairment of Health

Not applicable

Circular concerning Information on Chemicals having Mutagenicity - Annex 2: Information on Existing Chemicals having Mutagenicity

Not applicable

Circular concerning Information on Chemicals having Mutagenicity - Annex 1: Information on Notified Substances having Mutagenicity

Not applicable

Substances Subject to be Notified Names

Article 57-2 (Enforcement Order Table 9)

Chemical name	Concentration (%)	Remarks
norflurane	≥ 20 - < 30	From April 1st, 2026
pentafluoroethane	≥ 20 - < 30	From April 1st, 2026
difluoromethane	≥ 20 - < 30	From April 1st, 2026

Substances Subject to be Indicated Names

Article 57 (Enforcement Order Article 18)

Chemical name	Remarks
norflurane	From April 1st, 2026
pentafluoroethane	From April 1st, 2026
difluoromethane	From April 1st, 2026

Skin and Eye Damage Substances for PPE Requirements (ISHL MO Art. 594-2)

Not applicable

Carcinogenic Substances (Article 577-2 of the Occupational Health and Safety Regulations)

Not applicable

Ordinance on Prevention of Hazards Due to Specified Chemical Substances

Not applicable

Ordinance on Prevention of Lead Poisoning

Not applicable

Ordinance on Prevention of Tetraalkyl Lead Poisoning

Not applicable

Ordinance on Prevention of Organic Solvent Poisoning

Not applicable

Enforcement Order of the Industrial Safety and Health Law - Attached table 1 (Dangerous Substances)

Not applicable

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Poisonous and Deleterious Substances Control Law

Not applicable

Act on Confirmation, etc. of Release Amounts of Specific Chemical Substances in the Environment and Promotion of Improvements to the Management Thereof

Not applicable

High Pressure Gas Safety Act

Liquefied gas

Explosive Control Law

Not applicable

Vessel Safety Law

Gases (Article 2 and 3 of rules on shipping and storage of dangerous goods and its Attached Table 1)

Aviation Law

Gases (Article 194 of The Enforcement Rules of Aviation Law and its Attached Table 1)

Marine Pollution and Sea Disaster Prevention etc Law

Bulk transportation : Not classified as noxious liquid substance

Pack transportation : Not classified as marine pollutant

Narcotics and Psychotropics Control Act

Narcotic or Psychotropic Raw Material (Export / Import Permission)

Not applicable

Specific Narcotic or Psychotropic Raw Material (Export / Import permission)

Not applicable

Waste Disposal and Public Cleansing Law

Not applicable

International Regulations

Montreal Protocol : 1,1,1,2-Tetrafluoroethane
Pentafluoroethane
Difluoromethane

16. OTHER INFORMATION

In this SDS, if the concentration of substances subject to notification under the Industrial Safety and Health Law is indicated as a range, it includes cases where it is a trade secret.

Other information : Opteon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC.
Chemours™ and the Chemours Logo are trademarks of The Chemours Company.
Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version 16.1	Revision Date: 2025/03/05	SDS Number: 1349457-00057	Date of last issue: 2025/01/23 Date of first issue: 2017/02/27
-----------------	------------------------------	------------------------------	---

Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Date format : yyyy/mm/dd

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SAFETY DATA SHEET



Opteon™ XP40 (R-449A) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 2025/01/23
16.1	2025/03/05	1349457-00057	Date of first issue: 2017/02/27

JP / EN