

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 08.04.2024
5.10	05.03.2025	1327763-00044	Date of first issue: 27.02.2017

Section 1: Identification

Product identifier : Freon™ 507 (R-507) Refrigerant

SDS-Identcode : 130000000772

Recommended use of the chemical and restrictions on use

Recommended use : Refrigerant

Restrictions on use : For professional users only.

Manufacturer or supplier's details

Company : The Chemours Company Singapore PTE. LTD.

Address : 1 HarbourFront Place, #16-01 HarbourFront Tower One
Singapore 098633

Telephone : 65-6715-8688

Emergency telephone number : 1800 315 8134

Telefax : 65-6715-8697

Section 2: Hazard identification

Classification of the substance or mixture

Gases under pressure : Liquefied gas

GHS Label elements, including precautionary statements

Hazard pictograms :



Signal word : Warning

Hazard statements : H280 Contains gas under pressure; may explode if heated.

Precautionary statements : **Storage:**
P410 + P403 Protect from sunlight. Store in a well-ventilated place.

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 08.04.2024
5.10	05.03.2025	1327763-00044	Date of first issue: 27.02.2017

Other hazards which do not result in classification

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

May displace oxygen and cause rapid suffocation.

Section 3: Composition/information on ingredients

Substance / Mixture : Mixture

Components

Chemical name	CAS-No.	Concentration (% w/w)
Pentafluoroethane#	354-33-6	50
1,1,1-Trifluoroethane#	420-46-2	50

Voluntarily-disclosed substance

Section 4: First-aid measures

Description of necessary first-aid measures

- General advice : In the case of accident or if you feel unwell, seek medical advice immediately.
When symptoms persist or in all cases of doubt seek medical advice.
- If inhaled : If inhaled, remove to fresh air.
If not breathing, give artificial respiration.
If breathing is difficult, give oxygen.
Get medical attention immediately.
- In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area.
Get medical attention immediately.
- In case of eye contact : Get medical attention immediately.
- If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms and effects, both acute and delayed

- Risks : May cause cardiac arrhythmia.
Other symptoms potentially related to misuse or inhalation abuse are
Cardiac sensitisation
Anaesthetic effects
Light-headedness
Dizziness
confusion
Lack of coordination
Drowsiness

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 08.04.2024
5.10	05.03.2025	1327763-00044	Date of first issue: 27.02.2017

Unconsciousness
Gas reduces oxygen available for breathing.
Contact with liquid or refrigerated gas can cause cold burns and frostbite.

Protection of first-aiders : No special precautions are necessary for first aid responders.

Indication of any immediate medical attention and special treatment needed

Treatment : Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.

Section 5: Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Not applicable
Will not burn

Unsuitable extinguishing media : Not applicable
Will not burn

Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Exposure to combustion products may be a hazard to health.
If the temperature rises there is danger of the vessels bursting due to the high vapor pressure.

Hazardous combustion products : Fluorine compounds
Carbon oxides

Special protective actions for fire-fighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Fight fire remotely due to the risk of explosion.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue:
5.10	05.03.2025	1327763-00044	08.04.2024
			Date of first issue: 27.02.2017

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions : Evacuate personnel to safe areas.
Avoid skin contact with leaking liquid (danger of frostbite).
Ventilate the area.
Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

Environmental precautions

Environmental precautions : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Retain and dispose of contaminated wash water.

Methods and materials for containment and cleaning up

Methods for cleaning up : Ventilate the area.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

Section 7: Handling and storage

Precautions for safe handling

Technical measures : Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Avoid breathing gas.
Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Wear cold insulating gloves/ face shield/ eye protection.
Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point.
Prevent backflow into the gas tank.
Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder.
Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems.
Close valve after each use and when empty. Do NOT change or force fit connections.
Prevent the intrusion of water into the gas tank.
Never attempt to lift cylinder by its cap.
Do not drag, slide or roll cylinders.

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 08.04.2024
5.10	05.03.2025	1327763-00044	Date of first issue: 27.02.2017

Use a suitable hand truck for cylinder movement.
Keep away from heat and sources of ignition.
Take precautionary measures against static discharges.
Take care to prevent spills, waste and minimize release to the environment.

Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

Conditions for safe storage, including any incompatibilities

Conditions for safe storage : Cylinders should be stored upright and firmly secured to prevent falling or being knocked over.
Separate full containers from empty containers.
Do not store near combustible materials.
Avoid area where salt or other corrosive materials are present.
Keep in properly labelled containers.
Keep in a cool, well-ventilated place.
Keep away from direct sunlight.
Store in accordance with the particular national regulations.

Materials to avoid : Do not store with the following product types:
Explosives

Recommended storage temperature : < 52 °C

Storage period : > 10 yr

Further information on storage stability : The product has an indefinite shelf life when stored properly.

Section 8: Exposure controls/personal protection

Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Appropriate engineering control measures : Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection : Wear the following personal protective equipment:
Chemical resistant goggles must be worn.
Face-shield

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version 5.10	Revision Date: 05.03.2025	SDS Number: 1327763-00044	Date of last issue: 08.04.2024 Date of first issue: 27.02.2017
-----------------	------------------------------	------------------------------	---

Skin protection	:	Skin should be washed after contact.
Respiratory protection	:	Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown.
Hand protection Material	:	Heat resistant gloves
Remarks	:	Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!
Protective measures	:	Wear cold insulating gloves/ face shield/ eye protection.

Section 9: Physical and chemical properties

Appearance	:	Liquefied gas
Colour	:	colourless
Odour	:	slight, ether-like
Odour Threshold	:	No data available
pH	:	No data available
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	-46.7 °C (1,013 hPa)
Flash point	:	Not applicable
Evaporation rate	:	> 1 (CCL4=1.0)
Flammability (solid, gas)	:	Will not burn
Upper explosion limit / Upper	:	Upper flammability limit

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version 5.10	Revision Date: 05.03.2025	SDS Number: 1327763-00044	Date of last issue: 08.04.2024 Date of first issue: 27.02.2017
-----------------	------------------------------	------------------------------	---

flammability limit	Method: ASTM E681 None.
Lower explosion limit / Lower flammability limit	: Lower flammability limit Method: ASTM E681 None.
Vapour pressure	: 12,826 hPa (25 °C)
Relative vapour density	: 3.5 (Air = 1.0)
Relative density	: 1.05 (25 °C)
Density	: 1.05 g/cm ³ (25 °C) (as liquid)
Solubility(ies) Water solubility	: No data available
Partition coefficient: n-octanol/water	: Not applicable
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity Viscosity, kinematic	: Not applicable
Explosive properties	: Not explosive
Oxidizing properties	: The substance or mixture is not classified as oxidizing.
Particle characteristics Particle size	: Not applicable

Section 10: Stability and reactivity

Reactivity	: Not classified as a reactivity hazard.
Chemical stability	: Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.
Possibility of hazardous reactions	: Can react with strong oxidizing agents.
Conditions to avoid	: This substance is not flammable in air at temperatures up to 100 °C (212 °F) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version 5.10	Revision Date: 05.03.2025	SDS Number: 1327763-00044	Date of last issue: 08.04.2024 Date of first issue: 27.02.2017
-----------------	------------------------------	------------------------------	---

presence of an ignition source. This substance can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing this substance and air, or this substance in an oxygen enriched atmosphere become combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, this substance should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example this substance should NOT be mixed with air under pressure for leak testing or other purposes.

Heat, flames and sparks.

Incompatible materials : Oxidizing agents

Hazardous decomposition products : No hazardous decomposition products are known.

Section 11: Toxicological information

Information on likely routes of exposure : Inhalation
Skin contact
Eye contact

Acute toxicity

Not classified based on available information.

Components:

Pentafluoroethane:

Acute inhalation toxicity : LC50 (Rat): > 800000 ppm
Exposure time: 4 h
Test atmosphere: gas
Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 75000 ppm
Remarks: Cardiac sensitisation

Cardiac sensitisation threshold limit (Dog): 368.159 mg/m³
Remarks: Cardiac sensitisation

1,1,1-Trifluoroethane:

Acute inhalation toxicity : LC0 (Rat): > 591000 ppm
Exposure time: 4 h
Test atmosphere: gas

Skin corrosion/irritation

Not classified based on available information.

Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue:
5.10	05.03.2025	1327763-00044	08.04.2024
			Date of first issue: 27.02.2017

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation**Skin sensitisation**

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Components:**Pentafluoroethane:**

Genotoxicity in vitro	:	Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative
		Test Type: In vitro mammalian cell gene mutation test Result: negative Remarks: Based on data from similar materials
		Test Type: Chromosome aberration test in vitro Method: OECD Test Guideline 473 Result: negative
Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse Application Route: inhalation (gas) Method: OECD Test Guideline 474 Result: negative

1,1,1-Trifluoroethane:

Genotoxicity in vitro	:	Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative
		Test Type: Chromosome aberration test in vitro Result: negative
		Test Type: In vitro mammalian cell gene mutation test Result: negative Remarks: Based on data from similar materials
Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Mouse Application Route: inhalation (gas) Result: negative

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 08.04.2024
5.10	05.03.2025	1327763-00044	Date of first issue: 27.02.2017

Carcinogenicity

Not classified based on available information.

Components:

1,1,1-Trifluoroethane:

Species	:	Rat
Application Route	:	Ingestion
Exposure time	:	72 weeks
Result	:	negative

Reproductive toxicity

Not classified based on available information.

Components:

Pentafluoroethane:

Effects on fertility	:	Test Type: One-generation reproduction toxicity study
		Species: Rat
		Application Route: inhalation (vapour)
		Result: negative
		Remarks: Based on data from similar materials

Effects on foetal development	:	Test Type: Embryo-foetal development
		Species: Rat
		Application Route: inhalation (gas)
		Method: OECD Test Guideline 414
		Result: negative

1,1,1-Trifluoroethane:

Effects on fertility	:	Test Type: Three-generation reproduction toxicity study
		Species: Rat
		Application Route: inhalation (gas)
		Result: negative
		Remarks: Based on data from similar materials

Effects on foetal development	:	Test Type: Embryo-foetal development
		Species: Rat
		Application Route: inhalation (gas)
		Method: OECD Test Guideline 414
		Result: negative

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 08.04.2024
5.10	05.03.2025	1327763-00044	Date of first issue: 27.02.2017

Repeated dose toxicity

Components:

Pentafluoroethane:

Species	:	Rat
NOAEL	:	>= 50000 ppm
Application Route	:	inhalation (gas)
Exposure time	:	13 Weeks
Method	:	OECD Test Guideline 413

1,1,1-Trifluoroethane:

Species	:	Rat
NOAEL	:	> 40000 ppm
Application Route	:	inhalation (gas)
Exposure time	:	13 Weeks
Method	:	OECD Test Guideline 413

Aspiration toxicity

Not classified based on available information.

Section 12: Ecological information

Toxicity

Components:

Pentafluoroethane:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l Exposure time: 96 h Remarks: Based on data from similar materials
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Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Remarks: Based on data from similar materials
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Toxicity to algae/aquatic plants	:	ErC50 (Pseudokirchneriella subcapitata (green algae)): > 100 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials
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	:	NOEC (Pseudokirchneriella subcapitata (green algae)): > 1 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials
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1,1,1-Trifluoroethane:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
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SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue:
5.10	05.03.2025	1327763-00044	08.04.2024
			Date of first issue: 27.02.2017

Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : EC0 (Pseudokirchneriella subcapitata (green algae)): > 44 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 201
Remarks: Based on data from similar materials

Toxicity to microorganisms : EC0 (Pseudomonas putida): > 730 mg/l
Exposure time: 6 h

Persistence and degradability

Components:

Pentafluoroethane:

Biodegradability : Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

1,1,1-Trifluoroethane:

Biodegradability : Result: Not inherently biodegradable.
Biodegradation: 3 %
Exposure time: 28 d
Remarks: Based on data from similar materials

Bioaccumulative potential

Components:

Pentafluoroethane:

Partition coefficient: n-octanol/water : Pow: 1.48
Method: OECD Test Guideline 107

1,1,1-Trifluoroethane:

Partition coefficient: n-octanol/water : log Pow: 1.06 - < 1.35
Remarks: Based on data from similar materials

Mobility in soil

No data available

Other adverse effects

No data available

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 08.04.2024
5.10	05.03.2025	1327763-00044	Date of first issue: 27.02.2017

Section 13: Disposal considerations

Disposal methods

Waste from residues : Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
Empty pressure vessels should be returned to the supplier.
If not otherwise specified: Dispose of as unused product.

Section 14: Transport information

International Regulations

UNRTDG

UN number : UN 1078
UN proper shipping name : REFRIGERANT GAS, N.O.S.
(Pentafluoroethane, 1,1,1-Trifluoroethane)
Transport hazard class(es) : 2.2
Packing group : Not assigned by regulation
Labels : 2.2
Environmental hazards : no

IATA-DGR

UN/ID No. : UN 1078
UN proper shipping name : Refrigerant gas, n.o.s.
(Pentafluoroethane, 1,1,1-Trifluoroethane)
Transport hazard class(es) : 2.2
Packing group : Not assigned by regulation
Labels : Non-flammable, non-toxic Gas
Packing instruction (cargo aircraft) : 200
Packing instruction (passenger aircraft) : 200

IMDG-Code

UN number : UN 1078
Proper shipping name : REFRIGERANT GAS, N.O.S.
(Pentafluoroethane, 1,1,1-Trifluoroethane)
Transport hazard class(es) : 2.2
Packing group : Not assigned by regulation
Labels : 2.2
EmS Code : F-C, S-V
Marine pollutant : no

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version 5.10	Revision Date: 05.03.2025	SDS Number: 1327763-00044	Date of last issue: 08.04.2024 Date of first issue: 27.02.2017
-----------------	------------------------------	------------------------------	---

Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

Section 15: Regulatory information

Safety, health and environmental regulations specific for the product in question

Workplace Safety and Health Act and Workplace Safety and Health (General Provisions) Regulations: This product is subjected to the SDS, labelling, PEL and other requirements in the Act/Regulations.

Environmental Protection and Management Act and : Hydrofluorocarbons
Environmental Protection and Management (Hazardous Substances) Regulations

Fire Safety (Petroleum and Flammable Materials) : Not applicable
Regulations

Montreal Protocol : Pentafluoroethane
1,1,1-Trifluoroethane

Section 16: Other information

Revision Date : 05.03.2025

Other information : Freon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC.
Chemours™ and the Chemours Logo are trademarks of The Chemours Company.
Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.

Further information

Sources of key data used to : Internal technical data, data from raw material SDSs, OECD
compile the Safety Data eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>
Sheet

Date format : dd.mm.yyyy

Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA

SAFETY DATA SHEET



Freon™ 507 (R-507) Refrigerant

Version	Revision Date:	SDS Number:	Date of last issue: 08.04.2024
5.10	05.03.2025	1327763-00044	Date of first issue: 27.02.2017

- International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SG / EN