

SAFETY DATA SHEET

according to the Globally Harmonized System



Opteon™ SF33 Specialty Fluid

Version	Revision Date:	SDS Number:	Date of last issue: 30.10.2023
1.5	03.03.2025	6370964-00006	Date of first issue: 30.09.2020

1. PRODUCT AND COMPANY IDENTIFICATION

Product name : Opteon™ SF33 Specialty Fluid

SDS-Identcode : 130000143678

Manufacturer or supplier's details

Company : The Chemours India Private Limited

Address : Gala Impecca, 1st Floor, Opposite Sangam Big Cinema, Andheri Kurla Road, Chakala, Andheri East, Maharashtra
Mumbai – 400069 India

Telephone : 91 22 6227 3300

Emergency telephone number : 000 800 100 7141 (Chemtrec) or 91 22 6227 3300

Recommended use of the chemical and restrictions on use

Recommended use : Cleaning agent
Heat transfer agents

Restrictions on use : For use in industrial installations only.

2. HAZARDS IDENTIFICATION

Manufacture, Storage and Import of Hazardous Chemicals Rules 1989

Classification

Not classified as hazardous according to criteria laid down in Part I of Schedule-1.

GHS Classification

Short-term (acute) aquatic hazard : Category 3

GHS label elements

Hazard pictograms : None

Signal word : None

Hazard statements : H402 Harmful to aquatic life.

Precautionary statements : **Prevention:**
P273 Avoid release to the environment.

Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

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Other hazards which do not result in classification

Vapours are heavier than air and can cause suffocation by reducing oxygen available for breathing.

Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardiac effects.

Rapid evaporation of the product may cause frostbite.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Substance
Substance name : (Z)-1,1,1,4,4,4-Hexafluoro-2-butene
CAS-No. : 692-49-9

Components

Chemical name	CAS-No.	Concentration (% w/w)
(Z)-1,1,1,4,4,4-Hexafluoro-2-butene#	692-49-9	>= 90 - <= 100

#: Voluntarily-disclosed substance

4. FIRST AID MEASURES

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Wash with water and soap as a precaution.
Get medical attention if symptoms occur.

In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.

If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed : May cause cardiac arrhythmia.
Other symptoms potentially related to misuse or inhalation abuse are
Cardiac sensitisation
Anaesthetic effects
Light-headedness
Dizziness
confusion
Lack of coordination
Drowsiness
Unconsciousness

Protection of first-aiders : No special precautions are necessary for first aid responders.

Notes to physician : Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in

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situations of emergency life support should be used with special caution.

5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Not applicable
Will not burn
- Unsuitable extinguishing media : Not applicable
Will not burn
- Specific hazards during fire-fighting : Exposure to combustion products may be a hazard to health.
- Hazardous combustion products : Hydrogen fluoride
carbonyl fluoride
Carbon oxides
- Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).
- Environmental precautions : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g. by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absor-

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bent.

Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.

Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

7. HANDLING AND STORAGE

- | | | |
|------------------------------------------|---|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Technical measures | : | See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section. |
| Local/Total ventilation | : | Use only with adequate ventilation. |
| Advice on safe handling | : | Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Take care to prevent spills, waste and minimize release to the environment. |
| Conditions for safe storage | : | Do not expose drums to direct heat or temperature above 46°C (115°F) to avoid pressurizing and possibly distorting the drums.
Material should not be dispensed by pouring from pail/drum shipping containers containing 5 gallons or more. The use of a drum pump is recommended for dispensing from pail/drum shipping containers with 5 gallons or more, except for smaller containers where adequate ventilation can be used to manage the exposure.
Keep in properly labelled containers.
Store in accordance with the particular national regulations. |
| Materials to avoid | : | No special restrictions on storage with other products. |
| Recommended storage temperature | : | < 46 °C |
| Further information on storage stability | : | The product has an indefinite shelf life when stored properly. |

Keep away from direct sunlight.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

- | | | |
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| Engineering measures | : | Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations. |
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Personal protective equipment

- Respiratory protection : Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown.
- Hand protection
Material : Heat resistant gloves
- Remarks : Choose gloves to protect hands against chemicals depending on the concentration and quantity of the hazardous substance and specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!
- Eye protection : Wear the following personal protective equipment:
Safety glasses
- Skin and body protection : Skin should be washed after contact.
- Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
- Colour : clear, colourless
- Odour : odourless
- Odour Threshold : No data available
- pH : No data available
- Melting point/freezing point : No data available
- Initial boiling point and boiling range : 33.4 °C
- Flash point : Method: ASTM D 56

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		boils before flash
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Flammability (liquids)	:	Will not burn
Upper explosion limit / Upper flammability limit	:	Upper flammability limit Method: ASTM E681 None.
Lower explosion limit / Lower flammability limit	:	Lower flammability limit Method: ASTM E681 None.
Vapour pressure	:	604.35 hPa (20 °C)
Relative vapour density	:	No data available
Density	:	1.4 g/cm ³ (20 °C) (as liquid)
Solubility(ies) Water solubility	:	0.7633 g/l (25 °C)
Partition coefficient: n-octanol/water	:	log Pow: 2.3 (30 °C)
Auto-ignition temperature	:	492 °C
Decomposition temperature	:	No data available
Viscosity Viscosity, kinematic	:	No data available
Explosive properties	:	Not explosive
Oxidizing properties	:	The substance or mixture is not classified as oxidizing.
Particle characteristics Particle size	:	Not applicable

10. STABILITY AND REACTIVITY

Reactivity	:	Not classified as a reactivity hazard.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	None known.
Conditions to avoid	:	None known.

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Incompatible materials : None.

Hazardous decomposition products : No hazardous decomposition products are known.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure :
Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Acute inhalation toxicity : LC50 (Rat): > 690.413 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 12500 ppm
Test atmosphere: gas

Lowest observed adverse effect concentration (Dog): 25000 ppm
Test atmosphere: gas

Cardiac sensitisation threshold limit (Dog): 1,677,740 mg/m3
Test atmosphere: gas

Skin corrosion/irritation

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Result : No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Result : No eye irritation

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Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Exposure routes	:	Skin contact
Result	:	negative

Germ cell mutagenicity

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Genotoxicity in vitro	:	Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative
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	:	Test Type: Chromosome aberration test in vitro Method: OECD Test Guideline 473 Result: negative
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	:	Test Type: In vitro mammalian cell gene mutation test Method: OECD Test Guideline 476 Result: negative
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Genotoxicity in vivo	:	Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Rat Application Route: inhalation (vapour) Method: OECD Test Guideline 474 Result: negative
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Germ cell mutagenicity - Assessment	:	Weight of evidence does not support classification as a germ cell mutagen.
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Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Effects on fertility	:	Test Type: Two-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapour) Method: OECD Test Guideline 416
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Result: negative

Effects on foetal development : Test Type: Embryo-foetal development
Species: Rat
Application Route: inhalation (vapour)
Method: OECD Test Guideline 414
Result: negative

Reproductive toxicity - Assessment : Weight of evidence does not support classification for reproductive toxicity, No effects on or via lactation

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Exposure routes : inhalation (vapour)
Assessment : No significant health effects observed in animals at concentrations of 1 mg/l/6h/d or less.

Repeated dose toxicity

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Species : Rat, male and female
NOAEL : 33.5 mg/l
LOAEL : 50.3 mg/l
Application Route : inhalation (vapour)
Exposure time : 90 d
Method : OECD Test Guideline 413

Aspiration toxicity

Not classified based on available information.

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

No aspiration toxicity classification

12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Toxicity to fish : LC50 (Oryzias latipes (Japanese medaka)): 76.1 mg/l

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Exposure time: 96 h
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 22.5 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : ErC50 (Pseudokirchneriella subcapitata (green algae)): > 23.7 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (green algae)): 6.92 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Toxicity to fish (Chronic toxicity) : NOEC: 10 mg/l
Exposure time: 32 d
Species: Gobiocypris rarus (rare gudgeon)
Method: OECD Test Guideline 210

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC: 10 mg/l
Exposure time: 21 d
Species: Daphnia magna (Water flea)
Method: OECD Test Guideline 211

Persistence and degradability

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Biodegradability : Result: Not readily biodegradable.
Method: OECD Test Guideline 302C

Bioaccumulative potential

Components:

(Z)-1,1,1,4,4,4-Hexafluoro-2-butene:

Partition coefficient: n-octanol/water : log Pow: 2.3

Mobility in soil

No data available

Other adverse effects

No data available

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13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of waste into sewer.
Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Special precautions for user

Not applicable

15. REGULATORY INFORMATION

Safety, health and environmental regulations/legislation specific for the substance or mixture

16. OTHER INFORMATION

Revision Date : 03.03.2025

Other information : Opteon™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC.
Chemours™ and the Chemours Logo are trademarks of The Chemours Company.
Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.

Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

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Full text of other abbreviations

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

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