SECTION 1. IDENTIFICATION

Product name: Freon™ 134a Auto (HFC-134a) Refrigerant

SDS-Identcode: 130000024024

Manufacturer or supplier's details

Company name of supplier: The Chemours Company FC, LLC
Address: 1007 Market Street
Wilmington, DE 19801 United States of America (USA)
Telephone: 1-844-773-CHEM (outside the U.S. 1-302-773-1000)
Emergency telephone: Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000); Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use: Refrigerant
Restrictions on use: For professional and industrial installation and use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)
Gases under pressure: Liquefied gas
Simple Asphyxiant

GHS label elements

Hazard pictograms:

Signal Word: Warning
Hazard Statements: H280 Contains gas under pressure; may explode if heated. May displace oxygen and cause rapid suffocation.
Precautionary Statements: Storage:
P410 + P403 Protect from sunlight. Store in a well-ventilated place.
Other hazards
Vapors are heavier than air and can cause suffocation by reducing oxygen available for breathing. Misuse or intentional inhalation abuse may cause death without warning symptoms, due to cardi-ac effects. Rapid evaporation of the product may cause frostbite.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Substance / Mixture</th>
<th>Substance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Substance name</td>
<td>1,1,1,2-Tetrafluoroethane</td>
</tr>
<tr>
<td>CAS-No.</td>
<td>811-97-2</td>
</tr>
</tbody>
</table>

Components

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (% w/w)</th>
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</thead>
<tbody>
<tr>
<td>1,1,1,2-Tetrafluoroethane#</td>
<td>811-97-2</td>
<td>&gt;= 99.9 - &lt;= 100</td>
</tr>
</tbody>
</table>

# Voluntarily-disclosed non-hazardous substance

SECTION 4. FIRST AID MEASURES

General advice : In the case of accident or if you feel unwell, seek medical advice immediately. When symptoms persist or in all cases of doubt seek medical advice.

If inhaled : If inhaled, remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention immediately.

In case of skin contact : Thaw frosted parts with lukewarm water. Do not rub affected area. Get medical attention immediately.

In case of eye contact : Get medical attention immediately.

If swallowed : Ingestion is not considered a potential route of exposure.

Most important symptoms and effects, both acute and delayed : May cause cardiac arrythmia. Other symptoms potentially related to misuse or inhalation abuse are Cardiac sensitization Anaesthetic effects Light-headedness Dizziness confusion Lack of coordination Drowsiness Unconsciousness Gas reduces oxygen available for breathing. Contact with liquid or refrigerated gas can cause cold burns and frostbite.
SECTION 5. FIRE-FIGHTING MEASURES

Protection of first-aiders: No special precautions are necessary for first aid responders.

Notes to physician: Because of possible disturbances of cardiac rhythm, catecholamine drugs, such as epinephrine, that may be used in situations of emergency life support should be used with special caution.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Evacuate personnel to safe areas. Avoid skin contact with leaking liquid (danger of frostbite). Ventilate the area. Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

Environmental precautions: Avoid release to the environment. Prevent further leakage or spillage if safe to do so. Retain and dispose of contaminated wash water.

Methods and materials for containment and cleaning up: Ventilate the area. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding
SAFETY DATA SHEET

Freon™ 134a Auto (HFC-134a) Refrigerant

Version 11.5  Revision Date: 04/20/2021  SDS Number: 1329655-00043  Date of last issue: 08/25/2020
Date of first issue: 02/27/2017

certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures: Use equipment rated for cylinder pressure. Use a backflow preventative device in piping. Close valve after each use and when empty.

Local/Total ventilation: Use only with adequate ventilation.

Advice on safe handling: Avoid breathing gas. Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment. Wear cold insulating gloves/ face shield/ eye protection. Valve protection caps and valve outlet threaded plugs must remain in place unless container is secured with valve outlet piped to use point. Use a check valve or trap in the discharge line to prevent hazardous back flow into the cylinder. Prevent backflow into the gas tank. Use a pressure reducing regulator when connecting cylinder to lower pressure (<3000 psig) piping or systems. Close valve after each use and when empty. Do NOT change or force fit connections. Prevent the intrusion of water into the gas tank. Never attempt to lift cylinder by its cap. Do not drag, slide or roll cylinders. Use a suitable hand truck for cylinder movement. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment.

Conditions for safe storage: Cylinders should be stored upright and firmly secured to prevent falling or being knocked over. Separate full containers from empty containers. Do not store near combustible materials. Avoid area where salt or other corrosive materials are present. Keep in properly labeled containers. Keep in a cool, well-ventilated place. Keep away from direct sunlight. Store in accordance with the particular national regulations.

Materials to avoid: Do not store with the following product types: Self-reactive substances and mixtures Organic peroxides Oxidizing agents Flammable liquids Flammable solids Pyrophoric liquids Pyrophoric solids Self-heating substances and mixtures Substances and mixtures which in contact with water emit
SAFETY DATA SHEET

Freon™ 134a Auto (HFC-134a) Refrigerant

Version: 11.5  Revision Date: 04/20/2021  SDS Number: 1329655-00043  Date of last issue: 08/25/2020
Date of first issue: 02/27/2017

flammable gases
Explosives
Acutely toxic substances and mixtures
Substances and mixtures with chronic toxicity

Recommended storage temperature: < 126 °F / < 52 °C
Storage period: > 10 y

Further information on storage stability: The product has an indefinite shelf life when stored properly.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS-No.</th>
<th>Value type (Form of exposure)</th>
<th>Control parameters / Permissible concentration</th>
<th>Basis</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,1,2-Tetrafluoroethane</td>
<td>811-97-2</td>
<td>TWA</td>
<td>1.000 ppm</td>
<td>US WEEL</td>
</tr>
</tbody>
</table>

Engineering measures: Ensure adequate ventilation, especially in confined areas. Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection: General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection
Material: Low temperature resistant gloves

Remarks: Choose gloves to protect hands against chemicals depending on the concentration specific to place of work. For special applications, we recommend clarifying the resistance to chemicals of the aforementioned protective gloves with the glove manufacturer. Wash hands before breaks and at the end of workday. Breakthrough time is not determined for the product. Change gloves often!

Eye protection: Wear the following personal protective equipment: Chemical resistant goggles must be worn.
Face-shield

Skin and body protection: Skin should be washed after contact.

Protective measures: Wear cold insulating gloves/face shield/eye protection.

Hygiene measures: If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place. When using do not eat, drink or smoke. Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Liquefied gas

Color: colorless

Odor: slight, ether-like

Odor Threshold: No data available

pH: No data available

Melting point/freezing point: -162 °F / -108 °C

Initial boiling point and boiling range: -15 °F / -26 °C (1,013 hPa)

Flash point: Not applicable

Evaporation rate: > 1 (CCL4=1.0)

Flammability (solid, gas): Will not burn

Self-ignition: The substance or mixture is not classified as pyrophoric.


Lower explosion limit / Lower flammability limit: Lower flammability limit Method: ASTM E681 None.

Vapor pressure: 5,700 hPa (68 °F / 20 °C)

Relative vapor density: 3.6
Relative density : 1.208 (77 °F / 25 °C)
Density : 1.21 g/cm³ (77 °F / 25 °C) (as liquid)
Solubility(ies)
Water solubility : 1.5 g/l (77 °F / 25 °C)
Partition coefficient: n-octanol/water
Log Pow: 0.025 (77 °F / 25 °C)
Autoignition temperature : > 1369 °F / > 743 °C
Decomposition temperature : No data available
Viscosity
Viscosity, kinematic : Not applicable
Explosive properties : Not explosive
Oxidizing properties : The substance or mixture is not classified as oxidizing.
Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.
Chemical stability : Stable if used as directed. Follow precautionary advice and avoid incompatible materials and conditions.
Possibility of hazardous reactions : Can react with strong oxidizing agents.
Conditions to avoid : This substance is not flammable in air at temperatures up to 100 °C (212 °F) at atmospheric pressure. However, mixtures of this substance with high concentrations of air at elevated pressure and/or temperature can become combustible in the presence of an ignition source. This substance can also become combustible in an oxygen enriched environment (oxygen concentrations greater than that in air). Whether a mixture containing this substance and air, or this substance in an oxygen enriched atmosphere become combustible depends on the inter-relationship of 1) the temperature 2) the pressure, and 3) the proportion of oxygen in the mixture. In general, this substance should not be allowed to exist with air above atmospheric pressure or at high temperatures; or in an oxygen enriched environment. For example this substance should NOT be mixed with air under pressure for leak testing or other purposes. Heat, flames and sparks.
Incompatible materials : Oxidizing agents
Hazardous decomposition products : No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure
Inhalation
Skin contact
Eye contact

Acute toxicity
Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Acute oral toxicity : Assessment: The substance or mixture has no acute oral toxicity

Acute inhalation toxicity : LC50 (Rat): > 567000 ppm
Exposure time: 4 h
Test atmosphere: gas
Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 40000 ppm
Test atmosphere: gas
Remarks: Cardiac sensitization

Lowest observed adverse effect concentration (Dog): 80000 ppm
Test atmosphere: gas
Symptoms: May cause cardiac arrhythmia.

Cardiac sensitisation threshold limit (Dog): 334,000 mg/m³
Test atmosphere: gas
Symptoms: May cause cardiac arrhythmia.

Acute dermal toxicity : Assessment: The substance or mixture has no acute dermal toxicity

Skin corrosion/irritation
Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:

Result : No skin irritation

Serious eye damage/eye irritation
Not classified based on available information.
Components:

1,1,1,2-Tetrafluoroethane:
Result: No eye irritation

Respiratory or skin sensitization

Skin sensitization
Not classified based on available information.

Respiratory sensitization
Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:
Routes of exposure: Skin contact
Result: negative

Routes of exposure: Inhalation
Species: Rat
Result: negative

Routes of exposure: Inhalation
Species: Humans
Result: negative

Germ cell mutagenicity
Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:
Genotoxicity in vitro
Test Type: Bacterial reverse mutation assay (AMES)
Method: OECD Test Guideline 471
Result: negative

Test Type: Chromosome aberration test in vitro
Method: OECD Test Guideline 473
Result: negative

Genotoxicity in vivo
Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay)
Species: Mouse
Application Route: inhalation (gas)
Method: OECD Test Guideline 474
Result: negative

Test Type: Unscheduled DNA synthesis (UDS) test with mammalian liver cells in vivo
Species: Rat
Application Route: inhalation (gas)
Method: OECD Test Guideline 486
Result: negative
Germ cell mutagenicity - Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity
Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:
Species : Rat
Application Route : inhalation (gas)
Exposure time : 2 Years
Method : OECD Test Guideline 453
Result : negative

Carcinogenicity - Assessment : Weight of evidence does not support classification as a carcinogen

IARC
No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA
No component of this product present at levels greater than or equal to 0.1% is on OSHA’s list of regulated carcinogens.

NTP
No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity
Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:
Effects on fertility : Species: Mouse
Application Route: Inhalation
Result: negative

Effects on fetal development : Test Type: Combined repeated dose toxicity study with the reproduction/developmental toxicity screening test
Species: Rabbit
Application Route: inhalation (gas)
Method: OECD Test Guideline 414
Result: negative

Reproductive toxicity - Assessment : Weight of evidence does not support classification for reproductive toxicity

STOT-single exposure
Not classified based on available information.

Components:

1,1,1,2-Tetrafluoroethane:
Routes of exposure : inhalation (gas)
SAFETY DATA SHEET

Freon™ 134a Auto (HFC-134a) Refrigerant

Version | Revision Date: | SDS Number: | Date of last issue: | Date of first issue: |
11.5     | 04/20/2021    | 1329655-00043 | 08/25/2020        | 02/27/2017          |

Assessment: No significant health effects observed in animals at concentrations of 20000 ppmV/4h or less

STOT-repeated exposure
Not classified based on available information.

Components:
1,1,1,2-Tetrafluoroethane:
Routes of exposure: inhalation (gas)
Assessment: No significant health effects observed in animals at concentrations of 250 ppmV/6h/d or less.

Repeated dose toxicity
Components:
1,1,1,2-Tetrafluoroethane:
Species: Rat, male and female
NOAEL: 50000 ppm
LOAEL: >50000 ppm
Application Route: inhalation (gas)
Exposure time: 2 y
Method: OECD Test Guideline 453

Aspiration toxicity
Not classified based on available information.

Components:
1,1,1,2-Tetrafluoroethane:
No aspiration toxicity classification

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity
Components:
1,1,1,2-Tetrafluoroethane:
Toxicity to fish: LC50 (Oncorhynchus mykiss (rainbow trout)): 450 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates: EC50 (Daphnia magna (Water flea)): 980 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants: ErC50 (green algae): > 100 mg/l
Exposure time: 96 h
Remarks: Based on data from similar materials
Persistence and degradability

**Components:**

1,1,1,2-Tetrafluoroethane:

Biodegradability: Result: Not readily biodegradable.
Method: OECD Test Guideline 301D

Bioaccumulative potential

**Components:**

1,1,1,2-Tetrafluoroethane:

Bioaccumulation: Remarks: Bioaccumulation is unlikely.

Partition coefficient: n-octanol/water: log Pow: 1.06

Mobility in soil
No data available

Other adverse effects
No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods
Waste from residues: Dispose of in accordance with local regulations.

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal. Empty pressure vessels should be returned to the supplier. If not otherwise specified: Dispose of as unused product.

SECTION 14. TRANSPORT INFORMATION

International Regulations

**UNRTDG**

UN number: UN 3159
Proper shipping name: 1,1,1,2-TETRAFLUOROETHANE
Class: 2.2
Packing group: Not assigned by regulation
Labels: 2.2

**IATA-DGR**

UN/ID No.: UN 3159
Proper shipping name: 1,1,1,2-Tetrafluoroethane
Class: 2.2
Packing group: Not assigned by regulation
Labels: Non-flammable, non-toxic Gas
Packing instruction (cargo aircraft): 200
Packing instruction (passenger aircraft) : 200

**IMDG-Code**
- UN number : UN 3159
- Proper shipping name : 1,1,1,2-TETRAFLUOROETHANE

Class : 2.2
- Packing group : Not assigned by regulation
- Labels : NON-FLAMMABLE GAS
- EmS Code : F-C, S-V
- Marine pollutant : no

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**
Not applicable for product as supplied.

**Domestic regulation**

**49 CFR**
- UN/ID/NA number : UN 3159
- Proper shipping name : 1,1,1,2-Tetrafluoroethane

Class : 2.2
- Packing group : Not assigned by regulation
- Labels : NON-FLAMMABLE GAS
- ERG Code : 126
- Marine pollutant : no

**Special precautions for user**
The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**SECTION 15. REGULATORY INFORMATION**

**CERCLA Reportable Quantity**
This material does not contain any components with a CERCLA RQ.

**SARA 304 Extremely Hazardous Substances Reportable Quantity**
This material does not contain any components with a section 304 EHS RQ.

**SARA 302 Extremely Hazardous Substances Threshold Planning Quantity**
This material does not contain any components with a section 302 EHS TPQ.

**SARA 311/312 Hazards**
- Gases under pressure
- Simple Asphyxiant

**SARA 313**
- This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

**US State Regulations**

**Pennsylvania Right To Know**
1,1,1,2-Tetrafluoroethane 811-97-2
SAFETY DATA SHEET

Freon™ 134a Auto (HFC-134a) Refrigerant

International Regulations
Montreal Protocol: 1,1,1,2-Tetrafluoroethane

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:

<table>
<thead>
<tr>
<th>Property</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
</tr>
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<tbody>
<tr>
<td>Flammability</td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Health</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Instability</td>
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HMIS® IV:

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<tr>
<td>FLAMMABILITY</td>
<td>0</td>
</tr>
<tr>
<td>PHYSICAL HAZARD</td>
<td>3</td>
</tr>
</tbody>
</table>

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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Chemours™ and the Chemours Logo are trademarks of The Chemours Company.
Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.

Full text of other abbreviations

US WEEL : USA. Workplace Environmental Exposure Levels (WEEL)
US WEEL / TWA : 8-hr TWA

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemi-
SAFETY DATA SHEET

Freon™ 134a Auto (HFC-134a) Refrigerant

Version 11.5  Revision Date: 04/20/2021  SDS Number: 1329655-00043  Date of last issue: 08/25/2020  Date of first issue: 02/27/2017


Revision Date: 04/20/2021

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user’s end product, if applicable.

US / Z8