

SAFETY DATA SHEET



Krytox™ XHT-S

Version	Revision Date:	SDS Number:	Date of last issue: 21.10.2024
2.0	14.04.2025	1765373-00014	Date of first issue: 23.06.2017

Section 1: Identification

Product identifier : Krytox™ XHT-S

SDS-Identcode : 130000031593

Recommended use of the chemical and restrictions on use

Recommended use : Lubricant

Restrictions on use : For industrial use only.
Do not use or resell Chemours™ materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless agreed to by Seller in a written agreement covering such use. For further information, please contact your Chemours representative.

Manufacturer or supplier's details

Company : The Chemours Company Singapore PTE. LTD.

Address : 1 HarbourFront Place, #16-01 HarbourFront Tower One
Singapore 098633

Telephone : 65-6715-8688

Emergency telephone number : 1800 315 8134

Telefax : 65-6715-8697

Section 2: Hazard identification

Classification of the substance or mixture

Not a hazardous substance or mixture.

GHS Label elements, including precautionary statements

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

Other hazards which do not result in classification

The thermal decomposition vapours of fluorinated plastics may cause polymer fume fever with flu-like symptoms in humans, especially when smoking contaminated tobacco.

Section 3: Composition/information on ingredients

Substance / Mixture : Mixture

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Components

Chemical name	CAS-No.	Concentration (% w/w)
Calcium nitrite	13780-06-8	>= 0.1 -< 1

Section 4: First-aid measures

Description of necessary first-aid measures

- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : Wash with water and soap as a precaution.
Get medical attention if symptoms occur.
- In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.

Most important symptoms and effects, both acute and delayed

- Risks : Inhalation may provoke the following symptoms:
Irritation
Lung oedema
Eye contact may provoke the following symptoms
Blurred vision
Discomfort
Lachrymation
Skin contact may provoke the following symptoms:
Irritation
Redness
Inhalation may provoke the following symptoms:
Irritation
Shortness of breath

- Protection of first-aiders : No special precautions are necessary for first aid responders.

Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically and supportively.

Section 5: Fire-fighting measures

Extinguishing media

- Suitable extinguishing media : Not applicable
Will not burn

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Unsuitable extinguishing media : Not applicable
Will not burn

Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Exposure to combustion products may be a hazard to health.

Hazardous combustion products : Hydrogen fluoride
carbonyl fluoride
potentially toxic fluorinated compounds
aerosolized particulates
Carbon oxides

Special protective actions for fire-fighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Section 6: Accidental release measures

Personal precautions, protective equipment and emergency procedures

Personal precautions : Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

Environmental precautions

Environmental precautions : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material.
For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and dis-

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posal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

Section 7: Handling and storage

Precautions for safe handling

- Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.
- Local/Total ventilation : Use only with adequate ventilation.
- Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment
Take care to prevent spills, waste and minimize release to the environment.
- Do not breathe decomposition products.
- Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

Conditions for safe storage, including any incompatibilities

- Conditions for safe storage : Keep in properly labelled containers.
Store in accordance with the particular national regulations.
- Materials to avoid : No special restrictions on storage with other products.
- Further information on storage stability : No decomposition if stored and applied as directed.

Section 8: Exposure controls/personal protection

Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of	Control parameters / Permissible	Basis
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		exposure)	concentration	
Hydrofluoric acid	7664-39-3	PEL (short term)	3 ppm 2.6 mg/m3	SG OEL
		TWA	0.5 ppm (Fluorine)	ACGIH
		C	2 ppm (Fluorine)	ACGIH
Carbonyl difluoride	353-50-4	PEL (short term)	5 ppm 13 mg/m3	SG OEL
		PEL (long term)	2 ppm 5.4 mg/m3	SG OEL
		TWA	2 ppm	ACGIH
		STEL	5 ppm	ACGIH
Carbon dioxide	124-38-9	PEL (short term)	30,000 ppm 54,000 mg/m3	SG OEL
		PEL (long term)	5,000 ppm 9,000 mg/m3	SG OEL
		TWA	5,000 ppm	ACGIH
		STEL	30,000 ppm	ACGIH
Carbon monoxide	630-08-0	PEL (long term)	25 ppm 29 mg/m3	SG OEL
		TWA	25 ppm	ACGIH

Appropriate engineering control measures : Processing may form hazardous compounds (see section 10).
Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection : Wear the following personal protective equipment:
Safety glasses

Skin protection : Skin should be washed after contact.

Respiratory protection : If adequate local exhaust ventilation is not available or exposure assessment demonstrates exposures outside the recommended guidelines, use respiratory protection.

Filter type : Combined particulates, acidic gas/vapour and organic vapour type

Hand protection

Remarks : Wash hands before breaks and at the end of workday.

Section 9: Physical and chemical properties

Appearance : Grease

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Colour	:	white
Odour	:	odourless
Odour Threshold	:	No data available
pH	:	7
Melting point/freezing point	:	320 °C
Initial boiling point and boiling range	:	No data available
Flash point	:	Method: Pensky-Martens closed cup Not applicable
Evaporation rate	:	Not applicable
Flammability (solid, gas)	:	Will not burn
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapour pressure	:	Not applicable
Relative vapour density	:	Not applicable
Relative density	:	1.89 - 1.93 (24 °C)
Solubility(ies) Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	Not applicable
Auto-ignition temperature	:	No data available
Decomposition temperature	:	300 °C
Viscosity Viscosity, kinematic	:	Not applicable
Explosive properties	:	Not explosive

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Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle characteristics
Particle size : No data available

Section 10: Stability and reactivity

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid : None known.

Incompatible materials : None.

Hazardous decomposition products

Thermal decomposition : Hydrofluoric acid
Carbonyl difluoride
Carbon dioxide
Carbon monoxide

Section 11: Toxicological information

Information on likely routes of exposure : Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 2,000 mg/kg
Method: Calculation method

Components:

Calcium nitrite:

Acute oral toxicity : LD50 (Rat): 283 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Components:

Calcium nitrite:

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Species	: Rabbit
Method	: Directive 67/548/EEC, Annex V, B.4.
Result	: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Components:

Calcium nitrite:

Species	: Rabbit
Result	: Irritation to eyes, reversing within 21 days
Method	: Directive 67/548/EEC, Annex V, B.5.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Components:

Calcium nitrite:

Test Type	: Maximisation Test
Exposure routes	: Skin contact
Species	: Guinea pig
Result	: negative

Germ cell mutagenicity

Not classified based on available information.

Components:

Calcium nitrite:

Genotoxicity in vitro	: Test Type: Bacterial reverse mutation assay (AMES) Result: positive Test Type: Chromosome aberration test in vitro Result: positive Remarks: Based on data from similar materials Test Type: In vitro mammalian cell gene mutation test Result: positive Remarks: Based on data from similar materials
Genotoxicity in vivo	: Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Rat Application Route: Intraperitoneal injection Result: negative

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Remarks: Based on data from similar materials

Carcinogenicity

Not classified based on available information.

Components:

Calcium nitrite:

Species	: Rat
Application Route	: Ingestion
Exposure time	: 2 Years
Result	: negative
Remarks	: Based on data from similar materials

Reproductive toxicity

Not classified based on available information.

Components:

Calcium nitrite:

Effects on fertility	: Test Type: Two-generation reproduction toxicity study Species: Mouse Application Route: Ingestion Result: negative Remarks: Based on data from similar materials
Effects on foetal development	: Test Type: Embryo-foetal development Species: Rat Application Route: Ingestion Result: negative Remarks: Based on data from similar materials

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Repeated dose toxicity

Components:

Calcium nitrite:

Species	: Rat
NOAEL	: 130 mg/kg
Application Route	: Ingestion
Exposure time	: 2 yr
Remarks	: Based on data from similar materials

Aspiration toxicity

Not classified based on available information.

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Section 12: Ecological information

Toxicity

Components:

Calcium nitrite:

Toxicity to fish	: LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): > 45 mg/l Exposure time: 48 h Method: OECD Test Guideline 202 Remarks: Based on data from similar materials
Toxicity to algae/aquatic plants	: ErC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials NOEC (Desmodesmus subspicatus (green algae)): > 1 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 Remarks: Based on data from similar materials
Toxicity to fish (Chronic toxicity)	: NOEC (Cyprinus carpio (Carp)): > 1 mg/l Exposure time: 30 d Method: OECD Test Guideline 210 Remarks: Based on data from similar materials
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Penaeid Shrimp): > 1 mg/l Exposure time: 80 d Remarks: Based on data from similar materials
Toxicity to microorganisms	: EC50: > 100 mg/l Exposure time: 180 min Method: OECD Test Guideline 209 Remarks: Based on data from similar materials

Persistence and degradability

No data available

Bioaccumulative potential

No data available

Mobility in soil

No data available

Other adverse effects

No data available

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Section 13: Disposal considerations

Disposal methods

Waste from residues : Do not dispose of waste into sewer.
Dispose of in accordance with local regulations.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product.

Section 14: Transport information

International Regulations

UNRTDG

UN number : Not applicable
UN proper shipping name : Not applicable
Transport hazard class(es) : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Environmentally hazardous : no

IATA-DGR

UN/ID No. : Not applicable
UN proper shipping name : Not applicable
Transport hazard class(es) : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
Packing instruction (cargo aircraft) : Not applicable
Packing instruction (passenger aircraft) : Not applicable

IMDG-Code

UN number : Not applicable
UN proper shipping name : Not applicable
Transport hazard class(es) : Not applicable
Subsidiary risk : Not applicable
Packing group : Not applicable
Labels : Not applicable
EmS Code : Not applicable
Marine pollutant : Not applicable

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Special precautions for user

Not applicable

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Section 15: Regulatory information

Safety, health and environmental regulations specific for the product in question

Workplace Safety and Health Act and Workplace Safety and Health (General Provisions) Regulations: This product is subject to the requirements in the Act/Regulations.

Environmental Protection and Management Act and : Not applicable
Environmental Protection and Management (Hazardous Substances) Regulations

Fire Safety (Petroleum and Flammable Materials) : Not applicable
Regulations

Section 16: Other information

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Other information : Krytox™ and any associated logos are trademarks or copyrights of The Chemours Company FC, LLC.
Chemours™ and the Chemours Logo are trademarks of The Chemours Company.
Before use read Chemours safety information.
For further information contact the local Chemours office or nominated distributors.

Further information

Sources of key data used to compile the Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

Date format : dd.mm.yyyy

Full text of other abbreviations

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
SG OEL : Singapore. Workplace Safety and Health (General Provisions) Regulations - First Schedule Permissible Exposure Limits of Toxic Substances.

ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit
ACGIH / C : Ceiling limit
SG OEL / PEL (long term) : Permissible Exposure Level (PEL) Long Term
SG OEL / PEL (short term) : Permissible Exposure Level (PEL) Short Term

AIIC - Australian Inventory of Industrial Chemicals; ANTT - National Agency for Transport by Land of Brazil; ASTM - American Society for the Testing of Materials; bw - Body weight; CMR -

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Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; Nch - Chilean Norm; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NOM - Official Mexican Norm; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TDG - Transportation of Dangerous Goods; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative; WHMIS - Workplace Hazardous Materials Information System

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

SG / EN