

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

SECTION 1. IDENTIFICATION

Product name : DryFilm RA

SDS-Identcode : 130000008600

Manufacturer or supplier's details

Company name of supplier : The Chemours Company FC, LLC

Address : 1007 Market Street
Wilmington, DE 19801 United States of America (USA)

Telephone : 1-844-773-CHEM (outside the U.S. 1-302-773-1000)

Emergency telephone : Medical emergency: 1-866-595-1473 (outside the U.S. 1-302-773-2000) ; Transport emergency: +1-800-424-9300 (outside the U.S. +1-703-527-3887)

Recommended use of the chemical and restrictions on use

Recommended use : Dry lubricant

Restrictions on use : For industrial use only.
Do not use or resell Chemours™ materials in medical applications involving implantation in the human body or contact with internal body fluids or tissues unless agreed to by Seller in a written agreement covering such use. For further information, please contact your Chemours representative.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

|| Not a hazardous substance or mixture.

Other hazards

The thermal decomposition vapors of fluorinated plastics may cause polymer fume fever with flu-like symptoms in humans, especially when smoking contaminated tobacco.

GHS label elements

|| No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Components

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version 9.0 Revision Date: 05/15/2025 SDS Number: 1328826-00048 Date of last issue: 11/05/2024
Date of first issue: 02/27/2017

Chemical name	CAS No./Unique ID	Concentration (% w/w)	Trade secret
1,1,1,2,2,3,4,5,5,5-Decafluoropentane	138495-42-8*	>= 80 - <= 100	TSC

* Indicates that the identifier is a CAS No.

TSC- the actual concentration or concentration range is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : Wash with water and soap as a precaution.
Get medical attention if symptoms occur.
- In case of eye contact : Flush eyes with water as a precaution.
Get medical attention if irritation develops and persists.
- If swallowed : If swallowed, DO NOT induce vomiting.
Get medical attention if symptoms occur.
Rinse mouth thoroughly with water.
- Most important symptoms and effects, both acute and delayed : None known.
- Protection of first-aiders : No special precautions are necessary for first aid responders.
- Notes to physician : Treat symptomatically and supportively.

SECTION 5. FIRE-FIGHTING MEASURES

- Suitable extinguishing media : Water spray
Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : None known.
- Specific hazards during fire fighting : Exposure to combustion products may be a hazard to health.
- Hazardous combustion products : Hydrogen fluoride
carbonyl fluoride
Carbon oxides
potentially toxic fluorinated compounds
aerosolized particulates

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

Specific extinguishing methods : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Use water spray to cool unopened containers.
Remove undamaged containers from fire area if it is safe to do so.
Evacuate area.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
Use personal protective equipment.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Follow safe handling advice (see section 7) and personal protective equipment recommendations (see section 8).

Environmental precautions : Avoid release to the environment.
Prevent further leakage or spillage if safe to do so.
Prevent spreading over a wide area (e.g., by containment or oil barriers).
Retain and dispose of contaminated wash water.
Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material.
For large spills, provide diking or other appropriate containment to keep material from spreading. If diked material can be pumped, store recovered material in appropriate container.
Clean up remaining materials from spill with suitable absorbent.
Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable.
Sections 13 and 15 of this SDS provide information regarding certain local or national requirements.

SECTION 7. HANDLING AND STORAGE

Technical measures : See Engineering measures under EXPOSURE CONTROLS/PERSONAL PROTECTION section.

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Handle in accordance with good industrial hygiene and safety practice, based on the results of the workplace exposure assessment

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version 9.0 Revision Date: 05/15/2025 SDS Number: 1328826-00048 Date of last issue: 11/05/2024
Date of first issue: 02/27/2017

Take care to prevent spills, waste and minimize release to the environment.

Do not breathe decomposition products.

Conditions for safe storage : Keep in properly labeled containers.
Store in accordance with the particular national regulations.

Materials to avoid : No special restrictions on storage with other products.

Recommended storage temperature : < 126 °F / < 52 °C

Further information on storage stability : Freezing will affect the physical condition but will not damage the material. Thaw and mix before using.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
1,1,1,2,2,3,4,5,5,5-Decafluoropentane	138495-42-8	TWA	225 ppm 2,320 mg/m ³	WEEL
		STEL	700 ppm 7,217 mg/m ³	WEEL

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
Hydrogen fluoride	7664-39-3	TWA	0.5 ppm (Fluorine)	ACGIH
		C	2 ppm (Fluorine)	ACGIH
		TWA	3 ppm	OSHA Z-2
		C	6 ppm 5 mg/m ³	NIOSH REL
Carbonyl difluoride	353-50-4	TWA	3 ppm 2.5 mg/m ³	NIOSH REL
		TWA	2 ppm	ACGIH
		STEL	5 ppm	ACGIH
		TWA	2 ppm 5 mg/m ³	NIOSH REL
Carbon dioxide	124-38-9	ST	5 ppm 15 mg/m ³	NIOSH REL
		TWA	5,000 ppm	ACGIH
		STEL	30,000 ppm	ACGIH

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version 9.0 Revision Date: 05/15/2025 SDS Number: 1328826-00048 Date of last issue: 11/05/2024
Date of first issue: 02/27/2017

		TWA	5,000 ppm 9,000 mg/m ³	NIOSH REL
		ST	30,000 ppm 54,000 mg/m ³	NIOSH REL
		TWA	5,000 ppm 9,000 mg/m ³	OSHA Z-1
Carbon monoxide	630-08-0	TWA	25 ppm	ACGIH
		TWA	35 ppm 40 mg/m ³	NIOSH REL
		C	200 ppm 229 mg/m ³	NIOSH REL
		TWA	50 ppm 55 mg/m ³	OSHA Z-1

Engineering measures : Processing may form hazardous compounds (see section 10).
Ensure adequate ventilation, especially in confined areas.
Minimize workplace exposure concentrations.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : Wash hands before breaks and at the end of workday.

Eye protection : Wear the following personal protective equipment:
Safety glasses

Skin and body protection : Skin should be washed after contact.

Hygiene measures : If exposure to chemical is likely during typical use, provide eye flushing systems and safety showers close to the working place.
When using do not eat, drink or smoke.
Wash contaminated clothing before re-use.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : viscous liquid

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

Color	:	translucent, white
Odor	:	No data available
Odor Threshold	:	No data available
pH	:	4 - 6
Melting point/freezing point	:	No data available
Initial boiling point and boiling range	:	131 °F / 55 °C
Flash point	:	Method: Tag closed cup does not flash
Evaporation rate	:	No data available
Flammability (solid, gas)	:	Not applicable
Flammability (liquids)	:	No data available
Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Vapor pressure	:	301 hPa
Relative vapor density	:	No data available
Relative density	:	1.63
Solubility(ies) Water solubility	:	insoluble
Partition coefficient: n-octanol/water	:	Not applicable
Autoignition temperature	:	No data available
Decomposition temperature	:	572 °F / 300 °C
Viscosity Viscosity, kinematic	:	No data available
Explosive properties	:	Not explosive

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

Oxidizing properties : The substance or mixture is not classified as oxidizing.

Particle characteristics
Particle size : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Not classified as a reactivity hazard.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : Hazardous decomposition products will be formed at elevated temperatures.

Conditions to avoid : None known.

Incompatible materials : None.

Hazardous decomposition products

Thermal decomposition : Hydrogen fluoride
Carbonyl difluoride
Carbon dioxide
Carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Inhalation
Skin contact
Ingestion
Eye contact

Acute toxicity

Not classified based on available information.

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Acute oral toxicity : LD50 (Rat): > 5,000 mg/kg
Method: OECD Test Guideline 401

Acute inhalation toxicity : LC50 (Rat): 114.428 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: OECD Test Guideline 403

No observed adverse effect concentration (Dog): 5000 ppm
Test atmosphere: gas
Method: Cardiac sensitization study

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

	Lowest observed adverse effect concentration (Dog): > 5000 ppm
	Test atmosphere: gas
	Method: Cardiac sensitization study
	Cardiac sensitisation threshold limit (Dog): > 51,544 mg/m ³
	Test atmosphere: gas
	Method: Cardiac sensitization study
Acute dermal toxicity	: LD50 (Rabbit): > 5,000 mg/kg
	Method: OECD Test Guideline 402

Skin corrosion/irritation

Not classified based on available information.

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Species	: Rabbit
Method	: OECD Test Guideline 404
Result	: No skin irritation

Serious eye damage/eye irritation

Not classified based on available information.

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Species	: Rabbit
Result	: No eye irritation
Method	: OECD Test Guideline 405

Respiratory or skin sensitization

Skin sensitization

Not classified based on available information.

Respiratory sensitization

Not classified based on available information.

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Test Type	: Buehler Test
Routes of exposure	: Skin contact
Species	: Guinea pig
Method	: OECD Test Guideline 406
Result	: negative

Germ cell mutagenicity

Not classified based on available information.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Genotoxicity in vitro	: Test Type: Bacterial reverse mutation assay (AMES) Method: OECD Test Guideline 471 Result: negative Test Type: In vitro mammalian cell gene mutation test Method: OECD Test Guideline 476 Result: negative
Genotoxicity in vivo	: Test Type: Mammalian erythrocyte micronucleus test (in vivo cytogenetic assay) Species: Rat Application Route: inhalation (vapor) Method: OECD Test Guideline 474 Result: negative
Germ cell mutagenicity - Assessment	: Weight of evidence does not support classification as a germ cell mutagen.

Carcinogenicity

Not classified based on available information.

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Not classified based on available information.

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Effects on fertility	: Test Type: One-generation reproduction toxicity study Species: Rat Application Route: inhalation (vapor) Method: OECD Test Guideline 415 Result: negative
Effects on fetal development	: Test Type: Prenatal development toxicity study (teratogenicity) Species: Rat Application Route: inhalation (vapor) Method: OECD Test Guideline 414 Result: negative
Reproductive toxicity - Assessment	: Weight of evidence does not support classification for reproductive toxicity

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

STOT-single exposure

Not classified based on available information.

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Routes of exposure	: Ingestion
Assessment	: No significant health effects observed in animals at concentrations of 2000 mg/kg bw or less

Routes of exposure	: Skin contact
Assessment	: No significant health effects observed in animals at concentrations of 2000 mg/kg bw or less

Routes of exposure	: inhalation (vapor)
Assessment	: No significant health effects observed in animals at concentrations of 20 mg/l/4h or less

STOT-repeated exposure

Not classified based on available information.

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Routes of exposure	: inhalation (vapor)
Assessment	: No significant health effects observed in animals at concentrations of 1 mg/l/6h/d or less.

Repeated dose toxicity

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Species	: Rat, male and female
NOAEL	: 15.463 mg/l
LOAEL	: 20.618 mg/l
Application Route	: inhalation (vapor)
Exposure time	: 90 Days
Method	: OECD Test Guideline 413

Aspiration toxicity

Not classified based on available information.

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

|| No aspiration toxicity classification

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Toxicity to fish	: LC50 (Danio rerio (zebra fish)): 13 mg/l Exposure time: 96 h Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	: EC50 (Daphnia magna (Water flea)): 10.6 mg/l Exposure time: 48 h Method: OECD Test Guideline 202
Toxicity to algae/aquatic plants	: EC50 (Selenastrum capricornutum (green algae)): > 120 mg/l Exposure time: 72 h Method: OECD Test Guideline 201 NOEC (Scenedesmus capricornutum (fresh water algae)): 120 mg/l Exposure time: 72 h Method: OECD Test Guideline 201
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	: NOEC (Daphnia magna (Water flea)): 1.72 mg/l Exposure time: 21 d Method: OECD Test Guideline 211

Persistence and degradability

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Biodegradability	: Result: Not readily biodegradable. Method: OECD Test Guideline 301D
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Bioaccumulative potential

Components:

1,1,1,2,2,3,4,5,5,5-Decafluoropentane:

Bioaccumulation	: Remarks: Bioaccumulation is unlikely.
Partition coefficient: n-octanol/water	: log Pow: 2.4 (75 °F / 24 °C)

Mobility in soil

No data available

Other adverse effects

No data available

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- | | | |
|------------------------|---|---|
| Waste from residues | : | Dispose of in accordance with local regulations.
Do not dispose of waste into sewer. |
| Contaminated packaging | : | Empty containers should be taken to an approved waste handling site for recycling or disposal.
If not otherwise specified: Dispose of as unused product. |

SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to IMO instruments

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

Special precautions for user

Not applicable

SECTION 15. REGULATORY INFORMATION

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 304 Extremely Hazardous Substances Reportable Quantity

This material does not contain any components with a section 304 EHS RQ.

SARA 302 Extremely Hazardous Substances Threshold Planning Quantity

This material does not contain any components with a section 302 EHS TPQ.

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

US State Regulations

Pennsylvania Right To Know

1,1,1,2,2,3,4,5,5,5-Decafluoropentane	138495-42-8
Fluoropolymer	Trade secret
Fluoropolymer	Trade secret

California Prop. 65

WARNING: This product can expose you to chemicals including Pentadecafluorooctanoic acid, which is/are known to the State of California to cause cancer, and Carbon monoxide, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov. Note to User: This product is not made with PFOA nor is PFOA intentionally present in the product; however, it is possible that PFOA may be present as an impurity at background (environmental) levels.

International Regulations

Montreal Protocol : 1,1,1,2,2,3,4,5,5,5-Decafluoropentane

Additional regulatory information

1,1,1,2,2,3,4,5,5,5-Decafluoropentane 138495-42-8

The United States Environmental Protection Agency (USEPA) has established a Significant New Use Rule (SNUR) for one of the components in this product.

See 40 CFR § 721.5645

This material contains one or more substances which requires export notification under TSCA Section 12(b) and 40 CFR Part 707 Subpart D:

SECTION 16. OTHER INFORMATION

Further information

SAFETY DATA SHEET

according to the OSHA Hazard Communication Standard



DryFilm RA

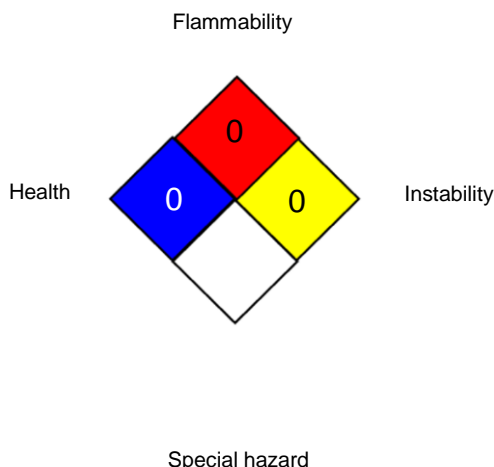
Version
9.0

Revision Date:
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NFPA 704:



HMIS® IV:

HEALTH	/	0
FLAMMABILITY		0
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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Before use read Chemours safety information.

For further information contact the local Chemours office or nominated distributors.

Full text of other abbreviations

ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL	: USA. NIOSH Recommended Exposure Limits
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	: USA. Occupational Exposure Limits (OSHA) - Table Z-2
WEEL	: Workplace Environmental Exposure Levels (WEEL)
ACGIH / TWA	: 8-hour, time-weighted average
ACGIH / STEL	: Short-term exposure limit
ACGIH / C	: Ceiling limit
NIOSH REL / TWA	: Time-weighted average concentration for up to a 10-hour workday during a 40-hour workweek
NIOSH REL / ST	: STEL - 15-minute TWA exposure that should not be exceeded at any time during a workday
NIOSH REL / C	: Ceiling value not be exceeded at any time.
OSHA Z-1 / TWA	: 8-hour time weighted average
OSHA Z-2 / TWA	: 8-hour time weighted average
WEEL / STEL	: Short term exposure limit
WEEL / TWA	: 8-hr TWA

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC -

SAFETY DATA SHEET

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DryFilm RA

Version	Revision Date:	SDS Number:	Date of last issue: 11/05/2024
9.0	05/15/2025	1328826-00048	Date of first issue: 02/27/2017

International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Sources of key data used to compile the Material Safety Data Sheet : Internal technical data, data from raw material SDSs, OECD eChem Portal search results and European Chemicals Agency, <http://echa.europa.eu/>

Revision Date : 05/15/2025

Items where changes have been made to the previous version are highlighted in the body of this document by two vertical lines.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and shall not be considered a warranty or quality specification of any type. The information provided relates only to the specific material identified at the top of this SDS and may not be valid when the SDS material is used in combination with any other materials or in any process, unless specified in the text. Material users should review the information and recommendations in the specific context of their intended manner of handling, use, processing and storage, including an assessment of the appropriateness of the SDS material in the user's end product, if applicable.

US / Z8